MACHINE DISHWASHING DETERGENTS CONTAINING SURFACTANTS WITH SPECIFIC DIFFUSION COEFFICIENTS

CROSS REFERENCE TO RELATED APPLICATIONS

[0001] This application is a continuation under 35 U.S.C. § 365 (c) and 35 U.S.C. § 120 of international application PCT/EP02/07820, filed July 13, 2002. This application also claims priority under 35 U.S.C. § 119 of DE 101 36 002.9, filed July 24, 2003, which is incorporated herein by reference in its entirety.

BACKGROUND OF THE INVENTION

[0002] The present invention relates to machine dishwashing detergents and methods of using these compositions. Specifically, the invention relates to machine dishwashing detergents which comprise nonionic surfactants which have particularly low viscosities in aqueous solution.

[0003] Machine dishwashing in domestic dishwashing machines is a process which differs fundamentally from laundry washing in domestic washing machines. Whereas in a washing machine the item to be washed is permanently agitated in the liquor and, in this way, the washing is mechanically assisted, in a dishwashing machine, the rinse liquor is applied by a spraying system to the surfaces to be cleaned. There, the cleaning liquor must itself counteract even stubborn soilings without assistance by mechanical influences. The performance level of machine dishwashing detergents must therefore be much higher than that of conventional textile detergents.

[0004] In addition, there is a trend in machine dishwashing toward ever lower temperatures, ever shorter rinse cycles and a reduced dosing of detergents for

ecological reasons, in some countries it also being necessary to observe restrictions with regard to the use of certain ingredients (for example phosphates).

[0005] The performance requirements of modern machine dishwashing detergents are continually increasing under the abovementioned framework conditions. As a result of these increased performance requirements, there is a continual need for performance-enhanced machine dishwashing detergents which achieve high cleaning performances at a lower concentration, also at lower temperatures and short wash times.

[0006] The object of the present invention was to provide machine dishwashing detergents which meet the increased performance requirements. The compositions to be provided should be superior to conventional compositions, even when compared at a lower concentration, in particular on greasy soilings. In addition, the compositions should be able to be prepared as conventional machine dishwashing detergents ("cleaners") in powder or granule form or as tablets or in pourable supply form, and also in the form of a combination product ("2in1" products which combine detergent and rinse aid, and also "3in1" products, which combine detergent, rinse aid and salt replacement).

[0007] It has now been found that machine dishwashing detergents which satisfy the profile of requirements given above can be provided if they comprise builders and certain nonionic surfactants, and also optionally further ingredients of cleaning compositions.

[0008] The present invention provides machine dishwashing detergents which comprise builder(s), surfactant(s), and optionally further ingredients which comprise 0.1 to 50% by weight of one or more nonionic surfactants which, at a concentration of 0.01 g/l in

distilled water, have a diffusion coefficient of at least $9 \cdot 10^{-11} m^2 s^{-1}$.

[0009] The diffusion coefficient can be determined here in accordance with the theory by Fainerman et al. (Colloids and Surfaces A, **90** (1994) 213-224) from the measurement of the dynamic surface tension.

[0010] According to the Fainerman theory, which, for short surface ages and low concentrations, models the surface film as an ideal gas, the surface pressure $P(t) = s_0 - s(t)$ for short surface ages and low surface concentrations is calculated as

$$\Pi(t) = \sigma_0 - \sigma(t) = 2RTc\sqrt{\frac{Dt}{\pi}}$$

From this it is possible to calculate the diffusion coefficient by the equation

$$D = \pi\left(\frac{m}{2RTc}\right)^2$$

where m is the increase in the straight lines in a plot of P against $t^{1/2}$.

In the above formulae, the following apply:

t: surface age
s(t): surface tension as a function of surface age
s_0: surface tension of water
P(t): surface pressure = s_0 - s(t)
R: gas constant
c: molar concentration
T: temperature
D: diffusion coefficient

[0011] The larger diffusion coefficients of the surfactant at high concentrations brings about a significantly improved run-off behavior of the overall formulation from surfaces treated with the cleaning compositions. The surfactants used according to the invention wet the surfaces rapidly and, in particular, uniformly, so that the film of the rinse aid solution on the ware runs off uniformly and does not rupture prematurely. In this way, spot- and smear-free surfaces and thus improved clear-rinse results are obtained.

[0012] In preferred embodiments of the present invention, the surfactant has still higher diffusion coefficients in a high concentrated aqueous solution. Preference is given here to compositions according to the invention in which the nonionic surfactant(s), at a concentration of 0.01 g/l in distilled water, have a diffusion coefficient of at least $9.5 \cdot 10^{-11} m^2 s^{-1}$, preferably of at least $1 \cdot 10^{-10} m^2 s^{-1}$ and in particular of at least $2.5 \cdot 10^{-10} m^2 s^{-1}$.

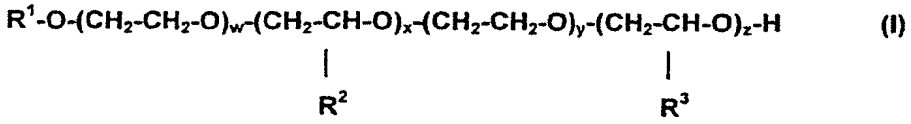
[0013] Particularly preferred machine dishwashing detergents according to the invention comprise one or more nonionic surfactant(s) which, at a concentration of 0.01 g/l in distilled water, have a diffusion coefficient of at least $5 \cdot 10^{-10} m^2 s^{-1}$, preferably of at least $1 \cdot 10^{-9} m^2 s^{-1}$ and in particular of at least $5 \cdot 10^{-9} m^2 s^{-1}$.

[0014] Irrespective of the diffusion coefficient of the surfactants present according to the invention in the compositions in aqueous solutions, it may be advantageous for certain formulations if the surfactants are liquid at room temperature. As well as the easier processability for compositions in the form of powders or granules, this has the additional advantage that the surfactants do not have to be melted during processing, as a result of which the production costs can be further reduced.

[0015] Nonionic surfactants which, at a concentration of 0.01 g/l in distilled water, have a diffusion coefficient of at least $9 \cdot 10^{-11} m^2 s^{-1}$ can be of varying molecular structure. Depending on the nature and length of the hydrophobic and of the hydrophilic radical in the molecule, the properties of the surfactants can be controlled to give desirable properties.

[0016] The nonionic surfactants with the above-described properties are used in the compositions according to the invention in amounts of from 0.1 to 50% by weight, in each case based on the total composition. Preferred machine dishwashing detergents according to the invention comprise the nonionic surfactant(s) in amounts of from 0.5 to 40% by weight, preferably from 1 to 30% by weight, particularly preferably from 2.5 to 25% by weight and in particular from 5 to 20% by weight, in each case based on the total composition.

[0017] For the purposes of the present invention, particularly preferred nonionic surfactants have proven to be low-foam nonionic surfactants which have alternating ethylene oxide and alkylene oxide units. Of these, preference is in turn given to surfactants with EO-AO-EO-AO blocks, where in each case one to ten EO and/or AO groups are bonded to one another before a block from the other groups in each case follows. Preference is given here to machine dishwashing detergents according to the invention which comprise, as nonionic surfactant(s), surfactants of the general formula I



$$R^1\text{-}O\text{-}(CH_2\text{-}CH_2\text{-}O)_w\text{-}(CH_2\text{-}CH(R^2)\text{-}O)_x\text{-}(CH_2\text{-}CH_2\text{-}O)_y\text{-}(CH_2\text{-}CH(R^3)\text{-}O)_z\text{-}H \qquad (I)$$

in which R^1 is a straight-chain or branched, saturated or mono- or polyunsaturated C_{6-24}-alkyl or -alkenyl radical;

each group R^2 and R^3, independently of one another, is chosen from $-CH_3$, $-CH_2CH_3$, $-CH_2CH_2-CH_3$, $CH(CH_3)_2$ and the indices w, x, y, z, independently of one another, are integers from 1 to 6.

[0018] The preferred nonionic surfactants of the formula I can be prepared by known methods from the corresponding alcohols R^1-OH and ethylene oxide or alkylene oxide. The radical R^1 in the above formula I can vary depending on the origin of the alcohol. If native sources are used, the radical R^1 has an even number of carbon atoms and is usually unbranched, where the linear radicals from alcohols of native origin having 12 to 18 carbon atoms, e.g. from coconut, palm, tallow fatty or oleyl alcohol, are preferred. Alcohols obtainable from synthetic sources are, for example, the Guerbet alcohols or radicals which are methyl-branched in the 2 position or linear and methyl-branched in the mixture, as are customarily present in oxo alcohol radicals. Irrespective of the nature of the alcohol used for the preparation of the nonionic surfactants present according to the invention in the compositions, preference is given to machine dishwashing detergents according to the invention in which R^1 in formula I is an alkyl radical having 6 to 24, preferably 8 to 20, particularly preferably 9 to 15 and in particular 9 to 11 carbon atoms.

[0019] A suitable alkylene oxide unit which is present in alternating manner relative to the ethylene oxide unit in the preferred nonionic surfactants is, in particular, butylene oxide, as well as propylene oxide. However, further alkylene oxides in which R^2 and R^3, independently of one another, are chosen from $-CH_2CH_2-CH_3$ and $CH(CH_3)_2$ are also suitable. Preferred machine dishwashing detergents are $CH_2CH_2-CH_3$ and $CH(CH_3)_2$ are suitable. Preferred machine dishwashing detergents are characterized in that R^2 and R^3 are a radical $-CH_3$, w and x, independently of one another, are values of 3 or 4 and

y and z, independently of one another, are values of 1 or 2.

[0020] In summary, particular preference is given to using nonionic surfactants in the compositions according to the invention which have a C_{9-15}-alkyl radical having 1 to 4 ethylene oxide units, followed by 1 to 4 propylene oxide units, followed by 1 to 4 ethylene oxide units, followed by 1 to 4 propylene oxide units. These surfactants have the required high diffusion coefficients in aqueous solution and can be used particularly advantageously according to the invention.

[0021] The given carbon chain lengths and degrees of ethoxylation or degrees of alkoxylation are statistical average values which may be an integer or a fraction for a specific product. Due to the preparation process, commercial products of said formulae consist mostly not of an individual representative, but of mixtures, giving rise to average values and consequently fractional values both for the carbon chain lengths and also for the degrees of ethoxylation or degrees of alkoxylation. In the table below, nonionic surfactants which are particularly preferably present in the compositions according to the invention are characterized with regard to the radical R^1, the radicals R^2 and R^3, and the indices w, x, y and z. Preferred compositions according to the invention comprise one or more surfactants from the table below or mixtures thereof.

No.	R^1	R^2	R^3	w	x	y	z
1	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	1	1
2	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	1	1	1
3	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	2	1	1
4	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	2	1
5	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	1	2
6	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	1	1	1
7	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	3	1	1
8	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	3	1
9	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	1	3
10	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	1	1	1
11	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	4	1	1
12	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	4	1
13	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	1	4
14	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	2	2	1
15	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	2	1	2

16	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	2	2
17	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	2	1	1
18	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	1	2	1
19	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	1	1	2
20	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	3	3	1
21	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	3	1	3
22	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	3	3
23	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	3	1	1
24	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	1	3	1
25	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	1	1	3
26	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	4	4	1
27	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	4	1	4
28	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	4	4
29	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	4	1	1
30	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	1	4	1
31	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	1	1	4
32	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	2	3
33	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	3	2
34	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	2	3	1
35	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	3	2	1
36	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	2	1	3
37	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	3	1	2
38	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	1	1	3
39	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	1	3	1
40	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	3	1	1
41	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	1	1	2
42	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	1	2	1
43	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	2	1	1
44	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	2	4
45	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	4	2
46	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	2	4	1
47	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	4	2	1
48	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	2	1	4
49	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	4	1	2
50	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	1	1	4
51	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	1	4	1
52	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	4	1	1

53	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	1	1	2
54	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	1	2	1
55	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	2	1	1
56	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	4	3
57	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	1	3	4
58	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	4	3	1
59	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	3	4	1
60	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	4	1	3
61	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	3	1	4
62	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	1	1	3
63	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	1	3	1
64	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	3	1	1
65	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	1	1	4
66	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	1	4	1
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69	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	1	2	2
70	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	2	1	2
71	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	2	2	1
72	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	3	3	3
73	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	1	3	3
74	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	3	1	3
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76	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	4	4	4
77	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	1	4	4
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83	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	3	2	1
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85	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	3	1	2
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87	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	2	3	2
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154	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	1	4	2
155	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	2	4	1
156	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	1	2	4
157	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	2	1	4
158	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	4	4	2
159	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	4	2	4
160	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	2	4	4
161	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	4	4	1
162	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	4	1	4
163	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	1	4	4

164	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	4	1	3
165	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	4	3	1
166	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	1	4	3
167	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	3	4	1
168	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	1	3	4
169	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	3	1	4
170	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	4	4	3
171	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	4	3	4
172	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	3	4	4
173	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	4	4	1
174	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	4	1	4
175	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	1	4	4
176	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	4	3	2
177	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	4	2	3
178	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	3	4	2
179	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	2	4	3
180	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	3	2	4
181	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	2	3	4
182	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	4	4	2
183	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	4	2	4
184	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	2	4	4
185	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	4	4	3
186	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	4	3	4
187	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	3	4	4
188	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	2	3	4
189	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	2	4	3
190	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	3	2	4
191	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	3	4	2
192	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	4	2	3
193	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	1	4	3	2
194	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	1	3	4
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197	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	3	4	1
198	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	4	1	3
199	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	4	3	1
200	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	1	2	4

201	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	1	4	2
202	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	2	1	4
203	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	2	4	1
204	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	4	1	2
205	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	4	2	1
206	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	1	2	3
207	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	1	3	2
208	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	2	1	3
209	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	2	3	1
210	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	3	1	2
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212	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	3	3	2
213	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	3	2	3
214	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	2	3	3
215	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	3	2	2
216	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	2	3	2
217	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	2	2	3
218	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	2	4	4	2
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222	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	2	4	2
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226	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	3	3	4	4
227	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	4	3	3
228	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	3	4	3
229	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	3	3	4
230	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	1	1	1
231	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	1	1	1
232	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	2	1	1
233	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	1	2	1
234	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	1	1	2
235	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	1	1	1
236	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	3	1	1
237	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	1	3	1

238	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	1	1	3
239	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	1	1	1
240	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	4	1	1
241	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	1	4	1
242	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	1	1	4
243	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	2	2	1
244	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	2	1	2
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248	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	1	1	2
249	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	3	3	1
250	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	3	1	3
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252	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	3	1	1
253	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	1	3	1
254	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	1	1	3
255	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	4	4	1
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258	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	4	1	1
259	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	1	4	1
260	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	1	1	4
261	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	1	2	3
262	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	1	3	2
263	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	2	3	1
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266	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	3	1	2
267	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	1	1	3
268	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	1	3	1
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271	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	1	2	1
272	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	2	1	1
273	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	1	2	4
274	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	1	4	2

275	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	2	4	1
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277	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	2	1	4
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280	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	1	4	1
281	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	4	1	1
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295	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	1	4	1
296	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	4	1	1
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314	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	3	1	2
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318	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	2	2	1
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321	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	2	1	4
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405	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	4	3	2
406	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	4	2	3
407	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	3	4	2
408	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	2	4	3
409	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	3	2	4
410	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	2	3	4
411	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	4	4	2
412	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	4	2	4
413	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	2	4	4
414	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	4	4	3
415	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	4	3	4
416	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	3	4	4
417	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	2	3	4
418	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	2	4	3
419	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	3	2	4
420	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	3	4	2
421	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	4	2	3
422	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	1	4	3	2

423	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	1	3	4
424	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	1	4	3
425	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	3	1	4
426	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	3	4	1
427	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	4	1	3
428	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	4	3	1
429	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	1	2	4
430	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	1	4	2
431	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	2	1	4
432	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	2	4	1
433	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	4	1	2
434	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	4	2	1
435	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	1	2	3
436	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	1	3	2
437	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	2	1	3
438	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	2	3	1
439	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	3	1	2
440	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	3	2	1
441	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	3	3	2
442	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	3	2	3
443	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	2	3	3
444	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	3	2	2
445	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	2	3	2
446	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	2	2	3
447	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	4	4	2
448	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	4	2	4
449	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	2	2	4	4
450	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	4	2	2
451	CH_3-$(CH_2)_8$-	CH_3-	CH_3-	4	2	4	2
452	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	2	2	4
453	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	4	4	3
454	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	4	3	4
455	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	3	3	4	4
456	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	4	3	3
457	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	3	4	3
458	CH_3-$(CH_2)_9$-	CH_3-	CH_3-	4	3	3	4
459	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	1	1

460	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	1	1
461	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	1	1
462	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	2	1
463	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	1	2
464	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	1	1
465	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	3	1	1
466	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	3	1
467	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	1	3
468	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	1	1
469	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	1	1
470	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	4	1
471	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	1	4
472	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	2	1
473	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	1	2
474	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	2	2
475	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	2	1	1
476	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	2	1
477	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	1	2
478	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	3	3	1
479	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	3	1	3
480	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	3	3
481	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	3	1	1
482	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	3	1
483	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	1	3
484	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	4	1
485	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	1	4
486	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	4	4
487	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	4	1	1
488	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	4	1
489	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	1	4
490	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	2	3
491	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	3	2
492	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	3	1
493	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	3	2	1
494	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	1	3
495	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	3	1	2
496	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	1	3

497	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	3	1
498	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	3	1	1
499	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	1	2
500	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	2	1
501	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	2	1	1
502	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	2	4
503	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	4	2
504	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	4	1
505	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	2	1
506	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	1	4
507	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	1	2
508	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	1	4
509	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	4	1
510	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	4	1	1
511	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	1	2
512	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	2	1
513	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	2	1	1
514	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	4	3
515	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	1	3	4
516	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	3	1
517	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	3	4	1
518	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	1	3
519	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	3	1	4
520	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	1	3
521	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	3	1
522	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	3	1	1
523	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	1	4
524	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	4	1
525	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	4	1	1
526	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	2	2
527	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	2	2
528	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	2	1	2
529	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	2	2	1
530	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	3	3	3
531	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	3	3
532	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	3	1	3
533	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	3	3	1

534	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	4	4
535	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	4	4
536	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	4	1	4
537	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	4	4	1
538	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	2	1	3
539	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	2	3	1
540	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	2	3
541	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	3	2	1
542	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	3	2
543	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	3	1	2
544	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	2	3
545	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	3	2
546	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	3	2	2
547	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	2	2	1
548	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	2	1	2
549	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	2	2
550	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	2	1	4
551	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	2	4	1
552	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	2	4
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557	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	4	2
558	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	2	2
559	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	2	2	1
560	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	2	1	2
561	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	2	2
562	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	2	4	3
563	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	2	3	4
564	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	4	2	3
565	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	3	2	4
566	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	4	3	2
567	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	3	4	2
568	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	2	2	3
569	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	2	3	2
570	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	3	2	2

571	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	2	2	4
572	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	2	4	2
573	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	4	2	2
574	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	3	1	2
575	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	3	2	1
576	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	3	2
577	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	2	3	1
578	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	2	3
579	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	2	1	3
580	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	3	3	2
581	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	3	2	3
582	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	3	3
583	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	3	3	1
584	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	3	1	3
585	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	3	3
586	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	3	1	4
587	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	3	4	1
588	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	3	4
589	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	4	3	1
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592	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	3	3	4
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594	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	3	3
595	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	3	3	1
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597	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	3	3
598	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	3	4	2
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600	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	4	3	2
601	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	2	3	4
602	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	4	2	3
603	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	2	4	3
604	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	3	3	2
605	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	3	2	3
606	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	2	3	3
607	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	3	3	4

608	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	3	4	3
609	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	4	3	3
610	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	4	1	2
611	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	4	2	1
612	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	4	2
613	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	2	4	1
614	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	2	4
615	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	2	1	4
616	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	4	2
617	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	2	4
618	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	4	4
619	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	4	4	1
620	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	4	1	4
621	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	4	4
622	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	4	1	3
623	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	4	3	1
624	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	4	3
625	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	3	4	1
626	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	3	4
627	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	3	1	4
628	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	4	3
629	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	3	4
630	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	3	4	4
631	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	4	4	1
632	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	4	1	4
633	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	4	4
634	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	4	3	2
635	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	4	2	3
636	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	3	4	2
637	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	2	4	3
638	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	3	2	4
639	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	2	3	4
640	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	4	4	2
641	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	4	2	4
642	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	2	4	4
643	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	4	4	3
644	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	4	3	4

645	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	3	4	4
646	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	3	4
647	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	2	4	3
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649	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	3	4	2
650	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	2	3
651	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	1	4	3	2
652	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	3	4
653	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	1	4	3
654	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	3	1	4
655	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	3	4	1
656	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	4	1	3
657	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	4	3	1
658	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	2	4
659	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	1	4	2
660	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	2	1	4
661	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	2	4	1
662	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	4	1	2
663	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	4	2	1
664	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	2	3
665	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	1	3	2
666	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	2	1	3
667	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	2	3	1
668	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	3	1	2
669	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	3	2	1
670	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	3	3	2
671	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	3	2	3
672	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	2	3	3
673	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	3	2	2
674	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	2	3	2
675	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	2	2	3
676	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	4	4	2
677	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	4	2	4
678	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	2	2	4	4
679	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	4	2	2
680	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	2	4	2
681	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	2	2	4

682	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	4	4	3
683	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	4	3	4
684	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	3	3	4	4
685	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	4	3	3
686	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	3	4	3
687	CH_3-$(CH_2)_{10}$-	CH_3-	CH_3-	4	3	3	4
688	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	1	1
689	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	1	1
690	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	1	1
691	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	2	1
692	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	1	2
693	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	1	1
694	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	1	1
695	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	3	1
696	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	1	3
697	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	1	1	1
698	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	1	1
699	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	4	1
700	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	1	4
701	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	2	1
702	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	1	2
703	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	2	2
704	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	2	1	1
705	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	2	1
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707	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	3	1
708	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	1	3
709	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	3	3
710	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	3	1	1
711	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	3	1
712	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	1	3
713	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	4	1
714	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	1	4
715	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	4	4
716	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	4	1	1
717	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	1	4	1
718	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	1	1	4

719	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	2	3
720	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	3	2
721	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	3	1
722	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	2	1
723	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	1	3
724	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	1	2
725	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	1	3
726	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	3	1
727	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	3	1	1
728	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	1	2
729	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	2	1
730	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	2	1	1
731	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	2	4
732	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	4	2
733	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	4	1
734	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	2	1
735	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	1	4
736	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	1	2
737	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	1	4
738	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	4	1
739	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	4	1	1
740	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	1	1	2
741	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	1	2	1
742	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	2	1	1
743	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	4	3
744	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	1	3	4
745	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	3	1
746	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	4	1
747	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	1	3
748	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	1	4
749	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	1	1	3
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751	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	3	1	1
752	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	1	4
753	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	4	1
754	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	4	1	1
755	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	2	2

756	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	2	2
757	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	2	1	2
758	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	2	2	1
759	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	3	3
760	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	3	3
761	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	3	1	3
762	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	3	3	1
763	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	4	4
764	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	1	4	4
765	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	4	1	4
766	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	4	4	1
767	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	2	1	3
768	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	2	3	1
769	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	2	3
770	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	3	2	1
771	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	3	2
772	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	3	1	2
773	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	2	3
774	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	3	2
775	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	2	2
776	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	2	2	1
777	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	2	1	2
778	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	2	2
779	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	2	1	4
780	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	2	4	1
781	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	2	4
782	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	4	2	1
783	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	4	2
784	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	4	1	2
785	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	2	4
786	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	4	2
787	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	2	2
788	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	2	2	1
789	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	2	1	2
790	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	1	2	2
791	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	2	4	3
792	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	2	3	4

793	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	4	2	3
794	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	3	2	4
795	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	4	3	2
796	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	3	4	2
797	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	2	2	3
798	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	2	3	2
799	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	3	2	2
800	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	2	2	4
801	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	2	4	2
802	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	4	2	2
803	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	3	1	2
804	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	3	2	1
805	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	3	2
806	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	2	3	1
807	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	2	3
808	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	2	1	3
809	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	3	2
810	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	2	3
811	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	3	3
812	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	3	3	1
813	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	3	1	3
814	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	3	3
815	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	3	1	4
816	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	3	4	1
817	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	3	4
818	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	4	3	1
819	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	4	3
820	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	4	1	3
821	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	3	4
822	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	4	3
823	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	3	3
824	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	3	3	1
825	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	3	1	3
826	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	1	3	3
827	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	3	4	2
828	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	3	2	4
829	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	4	3	2

830	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	2	3	4
831	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	4	2	3
832	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	2	4	3
833	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	3	3	2
834	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	3	2	3
835	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	2	3	3
836	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	3	3	4
837	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	3	4	3
838	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	4	3	3
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840	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	4	2	1
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842	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	2	4	1
843	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	1	2	4
844	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	2	1	4
845	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	4	2
846	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	2	4
847	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	4	4
848	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	4	4	1
849	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	4	1	4
850	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	4	4
851	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	4	1	3
852	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	4	3	1
853	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	1	4	3
854	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	3	4	1
855	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	1	3	4
856	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	3	1	4
857	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	4	3
858	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	3	4
859	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	4	4
860	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	4	4	1
861	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	4	1	4
862	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	4	4
863	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	4	3	2
864	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	4	2	3
865	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	3	4	2
866	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	2	4	3

867	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	3	2	4
868	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	2	3	4
869	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	4	4	2
870	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	4	2	4
871	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	2	4	4
872	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	4	4	3
873	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	4	3	4
874	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	3	4	4
875	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	3	4
876	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	2	4	3
877	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	3	2	4
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879	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	2	3
880	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	1	4	3	2
881	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	3	4
882	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	1	4	3
883	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	3	1	4
884	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	3	4	1
885	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	4	1	3
886	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	4	3	1
887	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	2	4
888	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	1	4	2
889	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	2	1	4
890	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	2	4	1
891	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	4	1	2
892	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	4	2	1
893	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	1	2	3
894	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	1	3	2
895	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	2	1	3
896	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	2	3	1
897	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	3	1	2
898	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	3	2	1
899	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	3	3	2
900	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	3	2	3
901	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	2	3	3
902	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	3	2	2
903	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	2	3	2

904	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	2	2	3
905	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	4	4	2
906	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	4	2	4
907	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	2	2	4	4
908	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	4	2	2
909	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	2	4	2
910	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	2	2	4
911	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	4	4	3
912	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	4	3	4
913	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	3	3	4	4
914	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	4	3	3
915	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	3	4	3
916	CH_3-$(CH_2)_{11}$-	CH_3-	CH_3-	4	3	3	4
917	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	1	1
918	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	1	1
919	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	1	1
920	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	2	1
921	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	1	2
922	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	1	1
923	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	1	1
924	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	3	1
925	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	1	3
926	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	1	1
927	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	1	1
928	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	4	1
929	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	1	4
930	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	2	1
931	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	1	2
932	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	2	2
933	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	2	1	1
934	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	2	1
935	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	1	2
936	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	3	1
937	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	1	3
938	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	3	3
939	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	3	1	1
940	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	3	1

941	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	1	3
942	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	4	1
943	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	1	4
944	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	4	4
945	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	4	1	1
946	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	4	1
947	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	1	4
948	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	2	3
949	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	3	2
950	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	3	1
951	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	2	1
952	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	1	3
953	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	1	2
954	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	1	3
955	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	3	1
956	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	3	1	1
957	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	1	2
958	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	2	1
959	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	2	1	1
960	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	2	4
961	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	4	2
962	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	4	1
963	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	2	1
964	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	1	4
965	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	1	2
966	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	1	4
967	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	4	1
968	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	4	1	1
969	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	1	2
970	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	2	1
971	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	2	1	1
972	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	4	3
973	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	1	3	4
974	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	3	1
975	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	4	1
976	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	1	3
977	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	1	4

978	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	1	3
979	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	3	1
980	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	3	1	1
981	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	1	4
982	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	4	1
983	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	4	1	1
984	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	2	2
985	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	2	2
986	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	2	1	2
987	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	2	2	1
988	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	3	3
989	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	3	3
990	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	3	1	3
991	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	3	3	1
992	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	4	4
993	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	4	4
994	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	4	1	4
995	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	4	4	1
996	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	2	1	3
997	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	2	3	1
998	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	2	3
999	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	3	2	1
1000	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	3	2
1001	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	3	1	2
1002	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	2	3
1003	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	3	2
1004	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	2	2
1005	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	2	2	1
1006	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	2	1	2
1007	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	2	2
1008	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	2	1	4
1009	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	2	4	1
1010	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	2	4
1011	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	4	2	1
1012	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	4	2
1013	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	4	1	2
1014	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	2	4

1015	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	4	2
1016	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	2	2
1017	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	2	2	1
1018	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	2	1	2
1019	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	2	2
1020	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	2	4	3
1021	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	2	3	4
1022	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	4	2	3
1023	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	3	2	4
1024	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	4	3	2
1025	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	3	4	2
1026	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	2	2	3
1027	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	2	3	2
1028	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	3	2	2
1029	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	2	2	4
1030	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	2	4	2
1031	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	4	2	2
1032	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	3	1	2
1033	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	3	2	1
1034	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	3	2
1035	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	2	3	1
1036	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	2	3
1037	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	2	1	3
1038	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	3	2
1039	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	2	3
1040	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	3	3
1041	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	3	3	1
1042	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	3	1	3
1043	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	3	3
1044	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	3	1	4
1045	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	3	4	1
1046	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	3	4
1047	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	4	3	1
1048	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	4	3
1049	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	4	1	3
1050	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	3	4
1051	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	4	3

1052	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	3	3
1053	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	3	3	1
1054	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	3	1	3
1055	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	3	3
1056	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	3	4	2
1057	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	3	2	4
1058	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	4	3	2
1059	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	2	3	4
1060	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	4	2	3
1061	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	2	4	3
1062	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	3	3	2
1063	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	3	2	3
1064	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	2	3	3
1065	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	3	3	4
1066	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	3	4	3
1067	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	4	3	3
1068	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	4	1	2
1069	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	4	2	1
1070	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	4	2
1071	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	2	4	1
1072	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	2	4
1073	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	2	1	4
1074	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	4	2
1075	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	2	4
1076	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	4	4
1077	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	4	4	1
1078	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	4	1	4
1079	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	4	4
1080	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	4	1	3
1081	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	4	3	1
1082	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	4	3
1083	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	3	4	1
1084	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	3	4
1085	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	3	1	4
1086	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	4	3
1087	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	3	4
1088	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	4	4

1089	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	4	4	1
1090	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	4	1	4
1091	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	4	4
1092	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	4	3	2
1093	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	4	2	3
1094	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	3	4	2
1095	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	2	4	3
1096	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	3	2	4
1097	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	2	3	4
1098	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	4	4	2
1099	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	4	2	4
1100	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	2	4	4
1101	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	4	4	3
1102	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	4	3	4
1103	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	3	4	4
1104	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	3	4
1105	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	2	4	3
1106	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	2	4
1107	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	3	4	2
1108	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	2	3
1109	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	1	4	3	2
1110	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	3	4
1111	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	1	4	3
1112	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	3	1	4
1113	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	3	4	1
1114	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	4	1	3
1115	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	4	3	1
1116	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	2	4
1117	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	1	4	2
1118	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	2	1	4
1119	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	2	4	1
1120	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	4	1	2
1121	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	4	2	1
1122	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	2	3
1123	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	1	3	2
1124	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	2	1	3
1125	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	2	3	1

1126	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	3	1	2
1127	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	3	2	1
1128	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	3	3	2
1129	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	3	2	3
1130	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	2	3	3
1131	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	3	2	2
1132	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	2	3	2
1133	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	2	2	3
1134	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	4	4	2
1135	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	4	2	4
1136	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	2	2	4	4
1137	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	4	2	2
1138	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	2	4	2
1139	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	2	2	4
1140	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	4	4	3
1141	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	4	3	4
1142	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	3	3	4	4
1143	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	4	3	3
1144	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	3	4	3
1145	CH_3-$(CH_2)_{12}$-	CH_3-	CH_3-	4	3	3	4
1146	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	1	1
1147	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	1	1
1148	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	1	1
1149	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	2	1
1150	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	1	2
1151	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	1	1
1152	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	1	1
1153	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	3	1
1154	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	1	3
1155	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	1	1	1
1156	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	4	1	1
1157	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	4	1
1158	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	1	4
1159	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	2	1
1160	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	1	2
1161	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	2	2
1162	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	2	1	1

1163	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	2	1
1164	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	1	2
1165	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	3	1
1166	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	1	3
1167	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	3	3
1168	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	3	1	1
1169	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	3	1
1170	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	1	3
1171	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	4	4	1
1172	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	4	1	4
1173	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	4	4
1174	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	4	1	1
1175	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	1	4	1
1176	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	1	1	4
1177	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	2	3
1178	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	3	2
1179	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	3	1
1180	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	2	1
1181	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	1	3
1182	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	1	2
1183	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	1	3
1184	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	3	1
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1186	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	1	2
1187	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	2	1
1188	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	2	1	1
1189	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	2	4
1190	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	4	2
1191	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	4	1
1192	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	4	2	1
1193	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	1	4
1194	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	4	1	2
1195	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	1	4
1196	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	4	1
1197	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	4	1	1
1198	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	1	1	2
1199	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	1	2	1

1200	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	2	1	1
1201	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	4	3
1202	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	1	3	4
1203	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	4	3	1
1204	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	4	1
1205	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	4	1	3
1206	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	1	4
1207	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	1	1	3
1208	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	1	3	1
1209	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	3	1	1
1210	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	1	4
1211	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	4	1
1212	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	4	1	1
1213	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	2	2
1214	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	2	2
1215	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	2	1	2
1216	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	2	2	1
1217	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	3	3
1218	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	3	3
1219	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	3	1	3
1220	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	3	3	1
1221	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	4	4	4
1222	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	1	4	4
1223	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	4	1	4
1224	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	4	4	1
1225	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	2	1	3
1226	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	2	3	1
1227	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	2	3
1228	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	3	2	1
1229	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	3	2
1230	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	3	1	2
1231	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	2	3
1232	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	3	2
1233	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	2	2
1234	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	2	2	1
1235	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	2	1	2
1236	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	2	2

1237	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	2	1	4
1238	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	2	4	1
1239	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	2	4
1240	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	4	2	1
1241	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	4	2
1242	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	4	1	2
1243	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	2	4
1244	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	4	2
1245	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	4	2	2
1246	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	2	2	1
1247	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	2	1	2
1248	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	1	2	2
1249	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	2	4	3
1250	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	2	3	4
1251	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	4	2	3
1252	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	3	2	4
1253	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	4	3	2
1254	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	3	4	2
1255	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	2	2	3
1256	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	2	3	2
1257	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	3	2	2
1258	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	2	2	4
1259	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	2	4	2
1260	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	4	2	2
1261	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	3	1	2
1262	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	3	2	1
1263	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	3	2
1264	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	2	3	1
1265	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	2	3
1266	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	2	1	3
1267	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	3	2
1268	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	2	3
1269	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	3	3
1270	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	3	3	1
1271	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	3	1	3
1272	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	3	3
1273	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	3	1	4

1274	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	3	4	1
1275	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	3	4
1276	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	4	3	1
1277	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	4	3
1278	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	4	1	3
1279	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	3	4
1280	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	4	3
1281	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	4	3	3
1282	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	3	3	1
1283	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	3	1	3
1284	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	1	3	3
1285	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	3	4	2
1286	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	3	2	4
1287	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	4	3	2
1288	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	2	3	4
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1291	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	3	3	2
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1293	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	2	3	3
1294	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	3	3	4
1295	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	3	4	3
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1297	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	4	1	2
1298	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	4	2	1
1299	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	1	4	2
1300	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	2	4	1
1301	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	1	2	4
1302	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	2	1	4
1303	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	4	4	2
1304	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	4	2	4
1305	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	4	4
1306	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	4	4	1
1307	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	4	1	4
1308	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	4	4
1309	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	4	1	3
1310	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	4	3	1

1311	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	1	4	3
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1313	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	1	3	4
1314	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	3	1	4
1315	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	4	4	3
1316	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	4	3	4
1317	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	4	4
1318	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	4	4	1
1319	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	4	1	4
1320	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	4	4
1321	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	4	3	2
1322	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	4	2	3
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1326	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	2	3	4
1327	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	4	4	2
1328	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	4	2	4
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1332	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	3	4	4
1333	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	3	4
1334	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	2	4	3
1335	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	2	4
1336	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	1	3	4	2
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1339	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	1	3	4
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1341	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	3	1	4
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1344	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	2	4	3	1
1345	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	2	4
1346	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	1	4	2
1347	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	2	1	4

1348	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	2	4	1
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1350	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	4	2	1
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1356	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	3	2	1
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1371	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	3	3	4	4
1372	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	4	3	3
1373	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	3	4	3
1374	CH_3-$(CH_2)_{13}$-	CH_3-	CH_3-	4	3	3	4
1375	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	1	1
1376	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	1	1
1377	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	2	1	1
1378	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	2	1
1379	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	1	2
1380	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	1	1	1
1381	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	3	1	1
1382	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	3	1
1383	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	1	3
1384	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	1	1

1385	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	1	1
1386	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	4	1
1387	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	1	4
1388	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	2	2	1
1389	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	2	1	2
1390	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	2	2
1391	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	2	1	1
1392	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	2	1
1393	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	1	2
1394	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	3	3	1
1395	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	3	1	3
1396	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	3	3
1397	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	3	1	1
1398	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	1	3	1
1399	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	1	1	3
1400	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	4	1
1401	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	1	4
1402	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	4	4
1403	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	4	1	1
1404	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	4	1
1405	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	1	4
1406	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	2	3
1407	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	3	2
1408	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	2	3	1
1409	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	3	2	1
1410	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	2	1	3
1411	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	3	1	2
1412	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	1	3
1413	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	3	1
1414	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	3	1	1
1415	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	1	1	2
1416	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	1	2	1
1417	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	2	1	1
1418	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	2	4
1419	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	4	2
1420	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	2	4	1
1421	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	2	1

1422	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	2	1	4
1423	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	1	2
1424	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	1	4
1425	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	4	1
1426	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	4	1	1
1427	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	1	2
1428	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	2	1
1429	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	2	1	1
1430	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	4	3
1431	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	1	3	4
1432	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	3	1
1433	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	3	4	1
1434	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	1	3
1435	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	3	1	4
1436	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	1	3
1437	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	3	1
1438	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	3	1	1
1439	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	1	1	4
1440	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	1	4	1
1441	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	4	1	1
1442	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	2	2	2
1443	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	2	2
1444	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	2	1	2
1445	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	2	2	1
1446	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	3	3	3
1447	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	1	3	3
1448	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	3	1	3
1449	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	3	3	1
1450	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	4	4
1451	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	4	4
1452	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	4	1	4
1453	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	4	4	1
1454	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	2	1	3
1455	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	2	3	1
1456	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	2	3
1457	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	3	2	1
1458	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	3	2

1459	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	3	1	2
1460	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	2	2	3
1461	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	2	3	2
1462	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	3	2	2
1463	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	2	2	1
1464	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	2	1	2
1465	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	1	2	2
1466	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	2	1	4
1467	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	2	4	1
1468	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	2	4
1469	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	4	2	1
1470	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	4	2
1471	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	4	1	2
1472	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	2	2	4
1473	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	2	4	2
1474	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	2	2
1475	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	2	2	1
1476	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	2	1	2
1477	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	2	2
1478	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	2	4	3
1479	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	2	3	4
1480	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	4	2	3
1481	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	3	2	4
1482	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	4	3	2
1483	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	3	4	2
1484	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	2	2	3
1485	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	2	3	2
1486	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	3	2	2
1487	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	2	2	4
1488	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	2	4	2
1489	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	4	2	2
1490	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	3	1	2
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1493	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	2	3	1
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1495	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	2	1	3

1496	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	3	3	2
1497	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	3	2	3
1498	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	2	3	3
1499	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	3	3	1
1500	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	3	1	3
1501	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	3	3
1502	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	3	1	4
1503	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	3	4	1
1504	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	1	3	4
1505	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	4	3	1
1506	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	1	4	3
1507	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	4	1	3
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1509	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	3	4	3
1510	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	3	3
1511	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	3	3	1
1512	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	3	1	3
1513	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	3	3
1514	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	3	4	2
1515	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	3	2	4
1516	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	4	3	2
1517	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	2	3	4
1518	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	4	2	3
1519	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	2	4	3
1520	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	3	3	2
1521	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	3	2	3
1522	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	2	3	3
1523	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	3	3	4
1524	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	3	4	3
1525	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	4	3	3
1526	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	4	1	2
1527	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	4	2	1
1528	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	4	2
1529	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	2	4	1
1530	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	2	4
1531	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	2	1	4
1532	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	4	2

1533	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	2	4
1534	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	2	4	4
1535	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	4	4	1
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1537	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	4	4
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1539	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	4	3	1
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1541	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	3	4	1
1542	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	3	4
1543	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	3	1	4
1544	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	4	3
1545	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	3	4
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1547	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	4	4	1
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1549	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	1	4	4
1550	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	4	3	2
1551	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	4	2	3
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1555	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	2	3	4
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1561	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	3	4	4
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1564	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	3	2	4
1565	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	3	4	2
1566	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	2	3
1567	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	1	4	3	2
1568	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	3	4
1569	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	1	4	3

1570	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	2	3	1	4
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1576	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	2	1	4
1577	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	2	4	1
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1579	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	4	2	1
1580	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	2	3
1581	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	1	3	2
1582	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	2	1	3
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1590	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	2	3	2
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1599	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	4	3	4
1600	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	3	3	4	4
1601	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	4	3	3
1602	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	3	4	3
1603	CH_3-$(CH_2)_{14}$-	CH_3-	CH_3-	4	3	3	4

[0022] In addition to the nonionic surfactants with high diffusion coefficients present according to the invention in the compositions, the compositions according to the invention can comprise further surfactants from the groups of nonionic, anionic, cationic or amphoteric surfactants. The additional nonionic surfactants used are preferably alkoxylated, advantageously ethoxylated, in particular primary alcohols having preferably 8 to 18 carbon atoms and on average 1 to 12 mol of ethylene oxide (EO) per mole of alcohol, in which the alcohol radical may be linear or preferably methyl-branched in the 2 position, or may contain linear and methyl-branched radicals in the mixture, as are usually present in oxo alcohol radicals. In particular, however, preference is given to alcohol ethoxylates with linear radicals of alcohols of native origin having 12 to 18 carbon atoms, e.g. from coconut alcohol, palm alcohol, tallow fatty alcohol or oleyl alcohol, and on average 2 to 8 EO per mole of alcohol. Preferred ethoxylated alcohols include, for example, C_{12-14}-alcohols with 3 EO or 4 EO, C_{9-11}-alcohol with 7 EO, C_{13-15}-alcohols with 3 EO, 5 EO, 7 EO or 8 EO, C_{12-18}-alcohols with 3 EO, 5 EO or 7 EO and mixtures of these, such as mixtures of C_{12-14}-alcohol with 3 EO and C_{12-18}-alcohol with 5 EO. The stated degrees of ethoxylation represent statistical average values which, for a specific product, may be an integer or a fraction. Preferred alcohol ethoxylates have a narrowed homolog distribution (narrow range ethoxylates, NRE). In addition to these nonionic surfactants, it is also possible to use fatty alcohols with more than 12 EO. Examples thereof are tallow fatty alcohol with 14 EO, 25 EO, 30 EO or 40 EO.

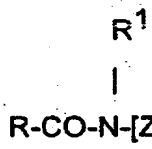
[0023] In addition, further nonionic surfactants which may be used are also alkyl glycosides of the general formula $RO(G)_x$, in which R is a primary straight-chain or methyl-branched, in particular methyl-branched in the 2 position, aliphatic radical having 8 to 22 carbon atoms, preferably 12 to 18 carbon atoms, and G is the symbol

which stands for a glycose unit with 5 or 6 carbon atoms, preferably for glucose. The degree of oligomerization x, which gives the distribution of monoglycosides and oligoglycosides, is any desired number between 1 and 10; preferably x is 1.2 to 1.4.

[0024] A further class of preferably used nonionic surfactants, which are used either as the sole nonionic surfactant or in combination with other nonionic surfactants, are alkoxylated, preferably ethoxylated or ethoxylated and propoxylated fatty acid alkyl esters, preferably having 1 to 4 carbon atoms in the alkyl chain.

[0025] Nonionic surfactants of the amine oxide type, for example N-cocoalkyl-N,N-dimethylamine oxide and N-tallow-alkyl-N,N-dihydroxyethylamine oxide, and of the fatty acid alkanolamide type, may also be suitable. The amount of these nonionic surfactants is preferably not more than that of the ethoxylated fatty alcohols, in particular not more than half thereof.

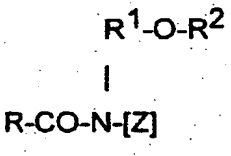
[0026] Further suitable surfactants are polyhydroxy fatty acid amides of the formula (II)



(II)

in which RCO is an aliphatic acyl radical having 6 to 22 carbon atoms, R^1 is hydrogen, an alkyl or hydroxyalkyl radical having 1 to 4 carbon atoms and [Z] is a linear or branched polyhydroxyalkyl radical having 3 to 10 carbon atoms and 3 to 10 hydroxyl groups. The polyhydroxy fatty acid amides are known substances which are customarily obtained by reductive amination of a reducing sugar with ammonia, an alkylamine or an alkanolamine, and subsequent acylation with a fatty acid, a fatty acid alkyl ester or a fatty acid chloride.

[0027] The group of polyhydroxy fatty acid amides also includes compounds of the formula (III)



(III)

in which R is a linear or branched alkyl or alkenyl radical having 7 to 12 carbon atoms, R^1 is a linear, branched or cyclic alkyl radical or an aryl radical having 2 to 8 carbon atoms, and R^2 is a linear, branched or cyclic alkyl radical or an aryl radical or an oxy-alkyl radical having 1 to 8 carbon atoms, where C_{1-4}-alkyl or phenyl radicals are preferred and [Z] is a linear polyhydroxyalkyl radical whose alkyl chain is substituted by at least two hydroxyl groups, or alkoxylated, preferably ethoxylated or propoxylated, derivatives of said radical.

[0028] [Z] is preferably obtained by reductive amination of a reduced sugar, for example glucose, fructose, maltose, lactose, galactose, mannose or xylose. The N-alkoxy- or N-aryloxy-substituted compounds may then be converted into the desired polyhydroxy fatty acid amides by reaction with fatty acid methyl esters in the presence of an alkoxide as catalyst.

[0029] The preferred additional surfactants used are low-foam nonionic surfactants. The machine dishwashing detergents according to the invention particularly advantageously comprise a nonionic surfactant which has a melting point above room temperature. Consequently, preferred compositions are characterized in that they comprise nonionic surfactant(s) which has/have a melting point above 20°C, preferably above 25°C, particularly preferably between 25 and 60°C and in particular between 26.6 and 43.3°C.

[0030] In addition to the nonionic surfactants present according to the invention in the compositions, suitable nonionic surfactants which have melting points or softening points within the stated temperature range are, for example, low-foam nonionic surfactants which may be solid or highly viscous at room temperature. If nonionic surfactants which are highly viscous at room temperature are used, then it is preferred that they have a viscosity above 20 Pas, preferably above 35 Pas, and in particular above 40 Pas. Nonionic surfactants which have a wax-like consistency at room temperature are also preferred.

[0031] Preferred nonionic surfactants that are to be used in solid form at room temperature originate from the groups of alkoxylated nonionic surfactants, in particular ethoxylated primary alcohols and mixtures of these surfactants with surfactants of more complex structure, such as polyoxypropylene/polyoxyethylene/polyoxypropylene (PO/EO/PO) surfactants. Such (PO/EO/PO) nonionic surfactants are distinguished, moreover, by good foam control.

[0032] In a preferred embodiment of the present invention, the nonionic surfactant with a melting point above room temperature is an ethoxylated nonionic surfactant originating from the reaction of a monohydroxyalkanol or alkylphenol having 6 to 20 carbon atoms with preferably at least 12 mol, particularly preferably at least 15 mol, in particular at least 20 mol, of ethylene oxide per mole of alcohol or alkylphenol.

[0033] A particularly preferred nonionic surfactant to be used that is solid at room temperature is obtained from a straight-chain fatty alcohol having 16 to 20 carbon atoms (C_{16-20}-alcohol), preferably a C_{18}-alcohol and at least 12 mol, preferably at least 15 mol and in particular at least 20 mol, of ethylene oxide. Of these, the so-

called "narrow range ethoxylates" (see above) are particularly preferred.

[0034] Accordingly, particularly preferred products according to the invention comprise ethoxylated nonionic surfactant(s) which has/have been obtained from C_{6-20}-monohydroxyalkanols or C_{6-20}-alkylphenols or C_{16-20}-fatty alcohols and more than 12 mol, preferably more than 15 mol and in particular more than 20 mol, of ethylene oxide per mole of alcohol.

[0035] The nonionic surfactant preferably additionally has propylene oxide units in the molecule. Preferably, such PO units constitute up to 25% by weight, particularly preferably up to 20% by weight and in particular up to 15% by weight, of the total molar mass of the nonionic surfactant. Particularly preferred nonionic surfactants are ethoxylated monohydroxyalkanols or alkylphenols which additionally have polyoxyethylene-polyoxypropylene block copolymer units. The alcohol or alkylphenol part of such nonionic surfactant molecules constitutes preferably more than 30% by weight, particularly preferably more than 50% by weight and in particular more than 70% by weight, of the total molar mass of such nonionic surfactants. Preferred rinse aids are characterized in that they comprise ethoxylated and propoxylated nonionic surfactants in which the propylene oxide units in the molecule constitute up to 25% by weight, preferably up to 20% by weight and in particular up to 15% by weight, of the total molar mass of the nonionic surfactant.

[0036] Further nonionic surfactants with melting points above room temperature which can particularly preferably be used comprise 40 to 70% of a polyoxypropylene/polyoxyethylene/polyoxypropylene block polymer blend which comprises 75% by weight of an inverted block copolymer of polyoxyethylene and polyoxypropylene

with 17 mol of ethylene oxide and 44 mol of propylene oxide and 25% by weight of a block copolymer of polyoxyethylene and polyoxypropylene, initiated with trimethylolpropane and comprising 24 mol of ethylene oxide and 99 mol of propylene oxide per mole of trimethylolpropane.

[0037] Nonionic surfactants which can particularly preferably be used can be obtained, for example, under the name Poly Tergent® SLF-18 from Olin Chemicals.

[0038] A further preferred rinse aid according to the invention comprises nonionic surfactants of the formula

$$R^1O[CH_2CH(CH_3)O]_x[CH_2CH_2O]_y[CH_2CH(OH)R^2]$$

in which R^1 is a linear or branched aliphatic hydrocarbon radical having 4 to 18 carbon atoms or mixtures thereof, R^2 is a linear or branched hydrocarbon radical having 2 to 26 carbon atoms or mixtures thereof, and x represents values between 0.5 and 1.5 and y represents a value of at least 15.

[0039] Further nonionic surfactants which can preferably be used are the terminally capped poly(oxyalkylated) nonionic surfactants of the formula

$$R^1O[CH_2CH(R^3)O]_x[CH_2]_kCH(OH)[CH_2]_jOR^2$$

in which R^1 and R^2 are linear or branched, saturated or unsaturated, aliphatic or aromatic hydrocarbon radicals having 1 to 30 carbon atoms, R^3 is H or a methyl, ethyl, n-propyl, isopropyl, n-butyl, 2-butyl or 2-methyl-2-butyl radical, x represents values between 1 and 30, k and j represent values between 1 and 12, preferably between 1 and 5. If the value x is ≥ 2, each R^3 in the above formula may be different. R^1 and R^2 are preferably linear or

branched, saturated or unsaturated, aliphatic or aromatic hydrocarbon radicals having 6 to 22 carbon atoms, radicals having 8 to 18 carbon atoms being particularly preferred. For the radical R^3, H, $-CH_3$ or $-CH_2CH_3$ are particularly preferred. Particularly preferred values for x are in the range from 1 to 20, in particular from 6 to 15.

[0040] As described above, each R^3 in the above formula may be different if x is ≥ 2. By this means it is possible to vary the alkylene oxide unit in the square brackets. If x, for example, is 3, the radical R^3 may be selected in order to form ethylene oxide (R^3 = H) or propylene oxide (R^3 = CH_3) units, which may be added onto one another in any sequence, examples being (EO)(PO)(EO), (EO)(EO)(PO), (EO)(EO)(EO), (PO)(EO)(PO), (PO)(PO)(EO) and (PO)(PO)(PO). The value 3 for x has been chosen here by way of example and it is entirely possible for it to be larger, the scope for variation increasing with increasing values of x and embracing, for example, a large number of (EO) groups, combined with a small number of (PO) groups, or vice versa.

[0041] Particularly preferred terminally capped poly(oxyalkylated) alcohols of the above formula have values of k = 1 and j = 1, thereby simplifying the above formula to

$$R^1O[CH_2CH(R^3)O]_xCH_2CH(OH)CH_2OR^2$$

[0042] In the last-mentioned formula, R^1, R^2 and R^3 are as defined above and x represents numbers from 1 to 30, preferably from 1 to 20 and in particular from 6 to 18. Particular preference is given to surfactants in which the radicals R^1 and R^2 have 9 to 14 carbon atoms, R^3 is H, and x assumes values from 6 to 15.

[0043] Summarizing the last-mentioned statements, preference is given to rinse aids according to the

invention which comprise terminally capped poly(oxyalkylated) nonionic surfactants of the formula

$$R^1O[CH_2CH(R^3)O]_x[CH_2]_kCH(OH)[CH_2]_jOR^2$$

in which R^1 and R^2 are linear or branched, saturated or unsaturated, aliphatic or aromatic hydrocarbon radicals having 1 to 30 carbon atoms, R^3 is H or a methyl, ethyl, n-propyl, isopropyl, n-butyl, 2-butyl or 2-methyl-2-butyl radical, x represents values between 1 and 30, k and j are values between 1 and 12, preferably between 1 and 5, where surfactants of the type

$$R^1O[CH_2CH(R^3)O]_xCH_2CH(OH)CH_2OR^2$$

in which x represents numbers from 1 to 30, preferably from 1 to 20 and in particular from 6 to 18, are particularly preferred.

[0044] It is also possible to use anionic, cationic and/or amphoteric surfactants in conjunction with said surfactants; due to their foaming behavior, the former are only of minor importance in machine dishwashing detergents and are in most cases used only in amounts below 10% by weight, in most cases even below 5% by weight, for example from 0.01 to 2.5% by weight, in each case based on the product. The products according to the invention may thus also comprise anionic, cationic and/or amphoteric surfactants as surfactant component.

[0045] The anionic surfactants used are, for example, those of the sulfonate and sulfate type. Suitable surfactants of the sulfonate type are, preferably, C_{9-13}-alkylbenzenesulfonates, olefinsulfonates, i.e. mixtures of alkene- and hydroxyalkanesulfonates, and disulfonates, as are obtained, for example, from C_{12-18}-monoolefins having a terminal or internal double bond by sulfonation with gaseous sulfur trioxide and subsequent alkaline or acidic

hydrolysis of the sulfonation products. Also suitable are alkanesulfonates, which are obtained from C_{12-18}-alkanes, for example by sulfochlorination or sulfoxidation with subsequent hydrolysis or neutralization, respectively. Likewise suitable are also the esters of α-sulfo fatty acids (ester sulfonates), e.g. the α-sulfonated methyl esters of hydrogenated coconut, palm kernel or tallow fatty acids.

[0046] Further suitable anionic surfactants are sulfated fatty acid glycerol esters. Fatty acid glycerol esters are understood as meaning the monoesters, diesters and triesters, and mixtures thereof, as are obtained in the preparation by esterification of a monoglycerol with 1 to 3 mol of fatty acid or in the transesterification of triglycerides with 0.3 to 2 mol of glycerol. Preferred sulfated fatty acid glycerol esters here are the sulfonation products of saturated fatty acids having 6 to 22 carbon atoms, for example those of caproic acid, caprylic acid, capric acid, myristic acid, lauric acid, palmitic acid, stearic acid or behenic acid.

[0047] Preferred alk(en)yl sulfates are the alkali metal salts, and in particular the sodium salts, of the sulfuric monoesters of C_{12}-C_{18}-fatty alcohols, for example those of coconut fatty alcohol, tallow fatty alcohol, lauryl, myristyl, cetyl or stearyl alcohol or of C_{10}-C_{20}-oxo alcohols, and those monoesters of secondary alcohols of these chain lengths. Preference is also given to alk(en)yl sulfates of said chain length which contain a synthetic straight-chain alkyl radical prepared on a petrochemical basis, and which have a degradation behavior analogous to that of the corresponding compounds based on fatty-chemical raw materials. From a washing technology viewpoint, the C_{12}-C_{16}-alkyl sulfates and C_{12}-C_{15}-alkyl sulfates and also C_{14}-C_{15}-alkyl sulfates are preferred. In addition, 2,3-alkyl sulfates, which can be obtained as

commercial products from Shell Oil Company under the name DAN®, are suitable anionic surfactants.

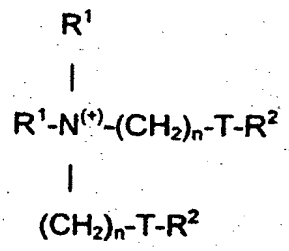
[0048] Also suitable are the sulfuric monoesters of the straight-chain or branched C_{7-21}-alcohols ethoxylated with 1 to 6 mol of ethylene oxide, such as 2-methyl-branched C_{9-11}-alcohols containing, on average, 3.5 mol of ethylene oxide (EO) or C_{12-18}-fatty alcohols having 1 to 4 EO. Due to their high foaming behavior, they are used in cleaning compositions only in relatively small amounts, for example in amounts of from 1 to 5% by weight.

[0049] Further suitable anionic surfactants are also the salts of the alkylsulfosuccinic acid, which are also referred to as sulfosuccinates or as sulfosuccinic esters and which represent monoesters and/or diesters of sulfosuccinic acid with alcohols, preferably fatty alcohols and in particular ethoxylated fatty alcohols. Preferred sulfosuccinates comprise C_{8-18}-fatty alcohol radicals or mixtures of these. Particularly preferred sulfosuccinates comprise a fatty alcohol radical derived from ethoxylated fatty alcohols, which themselves represent nonionic surfactants (for description see below). Here, particular preference is in turn given to sulfosuccinates whose fatty alcohol radicals are derived from ethoxylated fatty alcohols having a narrowed homolog distribution. It is likewise also possible to use alk(en)ylsuccinic acid with preferably 8 to 18 carbon atoms in the alk(en)yl chain or salts thereof.

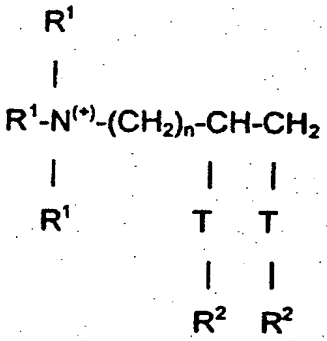
[0050] Further suitable anionic surfactants are, in particular, soaps. Suitable soaps include saturated fatty acid soaps, such as the salts of lauric acid, myristic acid, palmitic acid, stearic acid, hydrogenated erucic acid and behenic acid, and in particular mixtures of soaps derived from natural fatty acids, e.g. coconut, palm kernel or tallow fatty acids.

[0051] The anionic surfactants, including the soaps, may be present in the form of their sodium, potassium or ammonium salts and also as soluble salts of organic bases, such as mono-, di- or triethanolamine. Preferably, the anionic surfactants are in the form of their sodium or potassium salts, in particular in the form of the sodium salts.

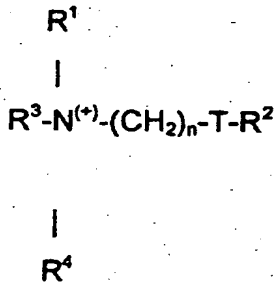
[0052] As cationic active substances, the products according to the invention may, for example, comprise cationic compounds of the formulae IV, V or VI,



(IV)



(V)



(VI)

in which each group R^1, independently of one another, is chosen from C_{1-6}-alkyl, -alkenyl or -hydroxyalkyl groups;

each group R^2, independently of one another, is chosen from C_{8-28}-alkyl or -alkenyl groups; $R^3 = R^1$ or $(CH_2)_n$-T-R^2; $R^4 = R^1$ or R^2 or $(CH_2)_n$-T-R^2; T = $-CH_2-$, -O-CO- or -CO-O- and n is an integer from 0 to 5.

[0053] As a further ingredient, the compositions according to the invention comprise one or more builder(s). Builders are used in the compositions according to the invention primarily to bind calcium and magnesium. Customary builders are the low molecular weight polycarboxylic acids and their salts, the homopolymeric and copolymeric polycarboxylic acids and their salts, the carbonates, phosphates and sodium and potassium silicates. For the cleaning compositions according to the invention, preference is given to using trisodium citrate and/or pentasodium tripolyphosphate and silicatic builders from the class of alkali metal disilicates. In general, with the alkali metal salts, the potassium salts are preferred over the sodium salts since they often have a greater solubility in water. Preferred water-soluble builders are, for example, tripotassium citrate, potassium carbonate and the potassium waterglasses.

[0054] Particularly preferred machine dishwashing detergents comprise, as builders, phosphates, preferably alkali metal phosphates, particularly preferably pentasodium or pentapotassium triphosphate (sodium or potassium tripolyphosphate).

[0055] Alkali metal phosphates is the collective term for the alkali metal (in particular sodium and potassium) salts of the various phosphoric acids, among which metaphosphoric acids $(HPO_3)_n$ and orthophosphoric acid H_3PO_4, in addition to higher molecular weight representatives, may be differentiated. The phosphates combine a number of advantages: they act as alkali carriers, prevent limescale deposits and additionally contribute to the cleaning performance.

[0056] Sodium dihydrogenphosphate, NaH_2PO_4, exists as the dihydrate (density 1.91 gcm^{-3}, melting point 60°) and as the monohydrate (density 2.04 gcm^{-3}). Both salts are white powders which are very readily soluble in water, which lose the water of crystallization upon heating and undergo conversion at 200°C into the weakly acidic diphosphate (disodium hydrogendiphosphate, $Na_2H_2P_2O_7$), at a higher temperature into sodium trimetaphosphate ($Na_3P_3O_9$) and Maddrell's salt (see below). NaH_2PO_4 is acidic; it is formed if phosphoric acid is adjusted to a pH of 4.5 using sodium hydroxide solution and the slurry is sprayed. Potassium dihydrogenphosphate (primary or monobasic potassium phosphate, potassium biphosphate, PDP), KH_2PO_4, is a white salt of density 2.33 gcm^{-3}, has a melting point of 253° [decomposition with the formation of potassium polyphosphate $(KPO_3)_x$] and is readily soluble in water.

[0057] Disodium hydrogenphosphate (secondary sodium phosphate), Na_2HPO_4, is a colorless, very readily water-soluble crystalline salt. It exists in anhydrous form and with 2 mol of water (density 2.066 gcm^{-3}, water loss at 95°), 7 mol of water (density 1.68 gcm^{-3}, melting point 48° with loss of 5 H_2O) and 12 mol of water (density 1.52 gcm^{-3}, melting point 35° with loss of 5 H_2O), becomes anhydrous at 100° and converts to the diphosphate $Na_4P_2O_7$ upon more severe heating. Disodium hydrogenphosphate is prepared by neutralizing phosphoric acid with soda solution using phenol- phthalein as indicator. Dipotassium hydrogenphosphate (secondary or dibasic potassium phosphate), K_2HPO_4, is an amorphous white salt which is readily soluble in water.

[0058] Trisodium phosphate, tertiary sodium phosphate, Na_3PO_4, are colorless crystals which as the dodecahydrate have a density of 1.62 gcm^{-3} and a melting point of 73-76°C (decomposition), as the decahydrate (corresponding to 19-20% of P_2O_5) have a melting point of

100°C and in anhydrous form (corresponding to 39-40% of P_2O_5) have a density of 2.536 gcm^{-3}. Trisodium phosphate is readily soluble in water with an alkaline reaction and is prepared by evaporative concentration of a solution of exactly 1 mol of disodium phosphate and 1 mol of NaOH. Tripotassium phosphate (tertiary or tribasic potassium phosphate), K_3PO_4, is a white, deliquescent, granular powder of density 2.56 gcm^{-3}, has a melting point of 1340° and is readily soluble in water with an alkaline reaction. It is produced, for example, when Thomas slag is heated with charcoal and potassium sulfate. Despite the relatively high price, the more readily soluble and therefore highly effective potassium phosphates are often preferred in the cleaners industry over corresponding sodium compounds.

[0059] Tetrasodium diphosphate (sodium pyrophosphate), $Na_4P_2O_7$, exists in anhydrous form (density 2.534 gcm^{-3}, melting point 988°, 880° also reported) and as the decahydrate (density 1.815-1.836 gcm^{-3}, melting point 94° with loss of water). Both substances are colorless crystals which are soluble in water with an alkaline reaction. $Na_4P_2O_7$ is formed when disodium phosphate is heated at >200° or by reacting phosphoric acid with soda in the stoichiometric ratio and dewatering the solution by spraying. The decahydrate complexes heavy metal salts and water hardness constituents and therefore reduces the hardness of the water. Potassium diphosphate (potassium pyrophosphate), $K_4P_2O_7$, exists in the form of the trihydrate and is a colorless, hygroscopic powder with a density of 2.33 gcm^{-3} which is soluble in water, the pH of the 1% strength solution at 25° being 10.4.

[0060] Condensation of the NaH_2PO_4 or of the KH_2PO_4 gives rise to higher molecular weight sodium and potassium phosphates, among which it is possible to differentiate between cyclic representatives, the sodium and potassium metaphosphates, and catenated types, the sodium and

potassium polyphosphates. For the latter, in particular, a large number of names are in use: fused or high-temperature phosphates, Graham's salt, Kurrol's and Maddrell's salt. All higher sodium and potassium phosphates are referred to collectively as condensed phosphates.

[0061] The industrially important pentasodium triphosphate, $Na_5P_3O_{10}$ (sodium tripolyphosphate), is a nonhygroscopic, white, water-soluble salt which is anhydrous or crystallizes with 6 H_2O and has the general formula $NaO-[P(O)(ONa)-O]_n-Na$ where n=3. About 17 g of the salt free from water of crystallization dissolve in 100 g of water at room temperature, about 20 g dissolve at 60°, and about 32 g dissolve at 100°; after heating the solution for 2 hours at 100°, about 8% orthophosphate and 15% diphosphate are produced by hydrolysis. In the case of the preparation of pentasodium triphosphate, phosphoric acid is reacted with soda solution or sodium hydroxide solution in the stoichiometric ratio and the solution is dewatered by spraying. Similarly to Graham's salt and sodium diphosphate, pentasodium triphosphate dissolves many insoluble metal compounds (including lime soaps, etc.). Pentapotassium triphosphate, $K_5P_3O_{10}$ (potassium tripolyphosphate), is commercially available, for example, in the form of a 50% strength by weight solution (> 23% P_2O_5, 25% K_2O). The potassium polyphosphates are widely used in the detergents and cleaners industry.

[0062] Further important builders are, in particular, the carbonates, citrates and silicates. Preference is given to using trisodium citrate and/or pentasodium tripolyphosphate and/or sodium carbonate and/or sodium bicarbonate and/or gluconates and/or silicatic builders from the class of disilicates and/or metasilicates.

[0063] Further constituents which may be present are alkali carriers. Suitable alkali carriers are alkali metal hydroxides, alkali metal carbonates, alkali metal hydrogencarbonates, alkali metal sesquicarbonates, alkali metal silicates, alkali metal metasilicates, and mixtures of the abovementioned substances, preference being given, for the purposes of this invention, to using alkali metal carbonates, in particular sodium carbonate, sodium hydrogencarbonate or sodium sesquicarbonate.

[0064] Particular preference is given to a builder system comprising a mixture of tripolyphosphate and sodium carbonate.

[0065] A builder system comprising a mixture of tripolyphosphate and sodium carbonate and sodium disilicate is likewise particularly preferred.

[0066] The compositions according to the invention can comprise the builder or builders in varying amounts depending on the intended use. Preference is given here to machine dishwashing detergents according to the invention which comprise the builder(s) in amounts of from 5 to 90% by weight, preferably from 7.5 to 85% by weight and in particular from 10 to 80% by weight, in each case based on the total composition.

[0067] As well as the builders, bleaches, bleach activators, enzymes, silver protectants, dyes and fragrances etc. in particular are preferred ingredients of machine dishwashing detergents. In addition, further ingredients may be present, preference being given to machine dishwashing detergents according to the invention which additionally comprise one or more substances from the group of acidifying agents, chelate complexing agents or of deposit-inhibiting polymers.

[0068] Possible acidifiers are either inorganic acids or organic acids provided these are compatible with the other ingredients. For reasons of consumer protection and handling safety, the solid mono-, oligo- and polycarboxylic acids in particular can be used. From this group, preference is in turn given to citric acid, tartaric acid, succinic acid, malonic acid, adipic acid, maleic acid, fumaric acid, oxalic acid, and polyacrylic acid. The anhydrides of these acids can also be used as acidifiers, maleic anhydride and succinic anhydride in particular being commercially available. Organic sulfonic acids, such as amidosulfonic acid can likewise be used. A product which is commercially available and which can likewise preferably be used as acidifier for the purposes of the present invention is Sokalan® DCS (trade mark of BASF), a mixture of succinic acid (max. 31% by weight), glutaric acid (max. 50% by weight) and adipic acid (max. 33% by weight).

[0069] A further possible group of ingredients are the chelate complexing agents. Chelate complexing agents are substances which form cyclic compounds with metal ions, where a single ligand occupies more than one coordination site on a central atom, i.e. is at least "bidentate". In this case, stretched compounds are thus normally closed by complex formation via an ion to give rings. The number of bonded ligands depends on the coordination number of the central ion.

[0070] Chelate complexing agents which are customary and preferred for the purposes of the present invention are, for example, polyoxycarboxylic acids, polyamines, ethylenediaminetetraacetic acid (EDTA) and nitrilotriacetic acid (NTA). Complex-forming polymers, i.e. polymers which carry functional groups either in the main chain itself or laterally relative to this, which can act as ligands and react with suitable metal atoms usually to form chelate complexes, can also be used according to

the invention. The polymer-bonded ligands of the resulting metal complexes can originate from just one macromolecule or else belong to different polymer chains. The latter leads to crosslinking of the material, provided the complex-forming polymers have not already been crosslinked beforehand via covalent bonds.

[0071] Complexing groups (ligands) of customary complex-forming polymers are iminodiacetic acid, hydroxyquinoline, thiourea, guanidine, dithiocarbamate, hydroxamic acid, amidoxime, aminophosphoric acid, (cycl.) polyamino, mercapto, 1,3-dicarbonyl and crown ether radicals, some of which have very specific activities toward ions of different metals. Basis polymers of many complex-forming polymers, which are also commercially important, are polystyrene, polyacrylates, polyacrylonitriles, polyvinyl alcohols, polyvinylpyridines and polyethylenimines. Natural polymers, such as cellulose, starch or chitin are also complex-forming polymers. Moreover, these may be provided with further ligand functionalities as a result of polymer-analogous modifications.

[0072] For the purposes of the present invention, particular preference is given to machine dishwashing detergents which comprise one or more chelate complexing agents from the groups of

(i) polycarboxylic acids in which the sum of the carboxyl and optionally hydroxyl groups is at least 5,
(ii) nitrogen-containing mono- or polycarboxylic acids,
(iii) geminal diphosphonic acids,
(iv) aminophosphonic acids,
(v) phosphonopolycarboxylic acids,
(vi) cyclodextrins

in amounts above 0.1% by weight, preferably above 0.5% by weight, particularly preferably above 1% by weight and in particular above 2.5% by weight, in each case based on the weight of the dishwasher product.

[0073] For the purposes of the present invention, it is possible to use all complexing agents of the prior art. These may belong to different chemical groups. Preference is given to using the following, individually or in a mixture with one another:

a) polycarboxylic acids in which the sum of the carboxyl and optionally hydroxyl groups is at least 5, such as gluconic acid,
b) nitrogen-containing mono- or polycarboxylic acids, such as ethylenediaminetetraacetic acid (EDTA), N-hydroxyethylethylenediaminetriacetic acid, diethylenetriaminepentaacetic acid, hydroxyethyliminodiacetic acid, nitridodiacetic acid-3-propionic acid, isoserinediacetic acid, N,N-di(β-hydroxyethyl)glycine, N-(1,2-dicarboxy-2-hydroxyethyl)glycine, N-(1,2-dicarboxy-2-hydroxyethyl)-aspartic acid or nitrilotriacetic acid (NTA),
c) geminal diphosphonic acids, such as 1-hydroxyethane-1,1-diphosphonic acid (HEDP), higher homologs thereof having up to 8 carbon atoms, and hydroxy or amino group-containing derivatives thereof and 1-aminoethane-1,1-diphosphonic acid, higher homologs thereof having up to 8 carbon atoms, and hydroxy or amino group-containing derivatives thereof,
d) aminophosphonic acids, such as ethylenediaminetetra(methylenephosphonic acid), diethylenetriaminepenta(methylenephosphonic acid) or nitrilotri-(methylenephosphonic acid),
e) phosphonopolycarboxylic acids, such as 2-phosphonobutane-1,2,4-tricarboxylic acid, and
f) cyclodextrins.

[0074] For the purposes of this patent application, polycarboxylic acids a) are understood as meaning carboxylic acids – including monocarboxylic acids – in which the sum of carboxyl and the hydroxyl groups present in the molecule is at least 5. Complexing agents from the group of nitrogen-containing polycarboxylic acids, in particular EDTA, are preferred. At the alkaline pH values of the treatment solutions required according to the invention, these complexing agents are at least partially in the form of anions. It is unimportant whether they are introduced in the form of acids or in the form of salts. In the case of using salts, alkali metal, ammonium or alkylammonium salts, in particular sodium salts, are preferred.

[0075] Deposit-inhibiting polymers may likewise be present in the products according to the invention. These substances, which may have chemically different structures, originate, for example, from the groups of low molecular weight polyacrylates with molar masses between 1000 and 20 000 daltons, preference being given to polymers with molar masses below 15 000 daltons.

[0076] Deposit-inhibiting polymers may also have cobuilder properties. Organic cobuilders which may be used in the machine dishwashing detergents according to the invention are, in particular, polycarboxylates/polycarboxylic acids, polymeric polycarboxylates, aspartic acid, polyacetals, dextrins, further organic cobuilders (see below) and phosphonates. These classes of substance are described below.

[0077] Organic builder substances which can be used are, for example, the polycarboxylic acids usable in the form of their sodium salts, the term polycarboxylic acids meaning carboxylic acids which carry more than one acid function. Examples of these are citric acid, adipic acid, succinic acid, glutaric acid, malic acid, tartaric acid,

maleic acid, fumaric acid, sugar acids, aminocarboxylic acids, nitrilotriacetic acid (NTA), provided such a use is not objectionable on ecological grounds, and mixtures thereof. Preferred salts are the salts of the polycarboxylic acids such as citric acid, adipic acid, succinic acid, glutaric acid, tartaric acid, sugar acids and mixtures thereof.

[0078] The acids per se may also be used. In addition to their builder action, the acids typically also have the property of an acidifying component and thus also serve to establish a lower and milder pH of detergents or cleaners. In this connection, particular mention is made of citric acid, succinic acid, glutaric acid, adipic acid, gluconic acid and any mixtures thereof.

[0079] Also suitable as builders or deposit inhibitors are polymeric polycarboxylates; these are, for example, the alkali metal salts of polyacrylic acid or of polymethacrylic acid, for example those having a relative molecular mass of from 500 to 70 000 g/mol.

[0080] The molar masses given for polymeric polycarboxylates are, for the purposes of this specification, weight-average molar masses M_W of the respective acid form, determined fundamentally by means of gel permeation chromatography (GPC) using a UV detector. The measurement was made against an external polyacrylic acid standard which, owing to its structural similarity to the polymers under investigation, provides realistic molecular weight values. These figures differ considerably from the molecular weight values obtained using polystyrenesulfonic acids as the standard. The molar masses measured against polystyrenesulfonic acids are usually considerably higher than the molar masses given in this specification.

[0081] Suitable polymers are, in particular, polyacrylates which preferably have a molecular mass of from 500 to 20 000 g/mol. Owing to their superior solubility, preference in this group may be given in turn to the short-chain polyacrylates which have molar masses of from 1000 to 10 000 g/mol and particularly preferably from 1000 to 4000 g/mol.

[0082] Particular preference is given to using both polyacrylates and also copolymers of unsaturated carboxylic acids, monomers containing sulfonic acid groups, and optionally further ionic or nonionogenic monomers in the compositions according to the invention. The copolymers containing sulfonic acid groups are described in detail below.

[0083] Also suitable are copolymeric polycarboxylates, in particular those of acrylic acid with methacrylic acid and of acrylic acid or methacrylic acid with maleic acid. Copolymers which have proven to be particularly suitable are those of acrylic acid with maleic acid which contain from 50 to 90% by weight of acrylic acid and 50 to 10% by weight of maleic acid. Their relative molecular mass, based on free acids, is generally 2000 to 70 000 g/mol, preferably 20 000 to 50 000 g/mol and in particular 30 000 to 40 000 g/mol.

[0084] The (co)polymeric polycarboxylates can either be used as powders or as aqueous solutions. The (co)polymeric polycarboxylate content of the agents is preferably 0.5 to 20% by weight, in particular 3 to 10% by weight.

[0085] Particular preference is also given to biodegradable polymers of more than two different monomer units, for example those which contain, as monomers, salts of acrylic acid or of maleic acid, and vinyl alcohol or vinyl alcohol derivatives, or those which contain, as

monomers, salts of acrylic acid and of 2-alkylallyl-sulfonic acid, and sugar derivatives. Further preferred copolymers are those which preferably have, as monomers, acrolein and acrylic acid/acrylic acid salts or acrolein and vinyl acetate.

[0086] Further preferred builder substances which are likewise to be mentioned are polymeric aminodicarboxylic acids, salts thereof or precursor substances thereof. Particular preference is given to polyaspartic acids or salts and derivatives thereof, which also have a bleach-stabilizing effect as well as cobuilder properties.

[0087] Further suitable builder substances are polyacetals which can be obtained by reacting dialdehydes with polyolcarboxylic acids which have 5 to 7 carbon atoms and at least 3 hydroxyl groups. Preferred polyacetals are obtained from dialdehydes, such as glyoxal, glutaraldehyde, terephthalaldehyde, and mixtures thereof and from polyolcarboxylic acids, such as gluconic acid and/or glucoheptonic acid.

[0088] Further suitable organic builder substances are dextrins, for example oligomers or polymers of carbohydrates, which can be obtained by partial hydrolysis of starches. The hydrolysis can be carried out in accordance with customary processes, for example acid-catalyzed or enzyme-catalyzed processes. The hydrolysis products preferably have average molar masses in the range from 400 to 500 000 g/mol. Preference is given here to a polysaccharide with a dextrose equivalent (DE) in the range from 0.5 to 40, in particular from 2 to 30, where DE is a common measure of the reducing effect of a polysaccharide compared with dextrose, which has a DE of 100. It is also possible to use maltodextrins with a DE between 3 and 20 and dried glucose syrups with a DE between 20 and 37, and also so-called yellow dextrins and

white dextrins with relatively high molar masses in the range from 2000 to 30 000 g/mol.

[0089] The oxidized derivatives of such dextrins are their reaction products with oxidizing agents which are able to oxidize at least one alcohol function of the saccharide ring to the carboxylic acid function. A product oxidized on the C_6 of the saccharide ring may be particularly advantageous.

[0090] Oxydisuccinates and other derivatives of disuccinates, preferably ethylenediaminedisuccinate, are also further suitable cobuilders. Here, ethylenediamine N,N'-disuccinate (EDDS) is preferably used in the form of its sodium or magnesium salts. In this connection, preference is also given to glycerol disuccinates and glycerol trisuccinates. Suitable use amounts in zeolite-containing and/or silicate-containing formulations are 3 to 15% by weight.

[0091] Further organic cobuilders which can be used are, for example, acetylated hydroxycarboxylic acids or salts thereof, which may also be present in lactone form and which contain at least 4 carbon atoms and at least one hydroxyl group and at most two acid groups.

[0092] A further class of substances with cobuilder properties is the phosphonates. These are, in particular, hydroxyalkane- and aminoalkanephosphonates. Among the hydroxyalkanephosphonates, 1-hydroxyethane-1,1-diphosphonate (HEDP) is of particular importance as cobuilder. It is preferably used as the sodium salt, the disodium salt giving a neutral reaction and the tetrasodium salt giving an alkaline reaction (pH 9). Suitable aminoalkanephosphonates are preferably ethylenediaminetetramethylenephosphonate (EDTMP), diethylenetriaminepentamethylenephosphonate (DTPMP) and higher homologs thereof. They are preferably used in the

form of the neutrally reacting sodium salts, e.g. as the hexasodium salt of EDTMP or as the hepta- and octasodium salt of DTPMP. Here, preference is given to using HEDP as builder from the class of phosphonates. In addition, the aminoalkanephosphonates have a marked heavy metal-binding capacity. Accordingly, particularly if the agents also comprise bleaches, it may be preferable to use aminoalkanephosphonates, in particular DTPMP, or mixtures of said phosphonates.

[0093] In addition to the substances from the classes of substance given, the products according to the invention can comprise further customary ingredients of cleaning compositions, where bleaches, bleach activators, enzymes, silver protectants, dyes and fragrances in particular are of importance. These substances are described below.

[0094] Among the compounds which serve as bleaches and liberate H_2O_2 in water, sodium perborate tetrahydrate and sodium perborate monohydrate are of particular importance. Examples of further bleaches which may be used are sodium percarbonate, peroxypyrophosphates, citrate perhydrates and H_2O_2-supplying peracidic salts or peracids, such as perbenzoates, peroxophthalates, diperazelaic acid, phthaloiminoperacid or diperdodecanedioic acid. Cleaners according to the invention can also comprise bleaches from the group of organic bleaches. Typical organic bleaches are the diacyl peroxides, such as, for example, dibenzoyl peroxide. Further typical organic bleaches are the peroxy acids, particular examples being the alkylperoxy acids and the arylperoxy acids. Preferred representatives are (a) peroxybenzoic acid and its ring-substituted derivatives, such as alkylperoxybenzoic acids, but also peroxy-α-naphthoic acid and magnesium monoperphthalate, (b) the aliphatic or substituted aliphatic peroxy acids, such as peroxylauric acid, peroxystearic acid, ε-phthalimido-peroxycaproic acid [phthaloiminoperoxyhexanoic acid

(PAP)], o-carboxybenzamidoperoxycaproic acid, N-nonenylamidoperadipic acid and N-nonenylamidopersuccinates, and (c) aliphatic and araliphatic peroxydicarboxylic acids, such as 1,12-diperoxycarboxylic acid, 1,9-diperoxyazelaic acid, diperoxysebacic acid, diperoxybrassylic acid, the diperoxyphthalic acids, 2-decyldiperoxybutane-1,4-dioic acid, N,N-terephthaloyl-di(6-aminopercaproic acid) can be used.

[0095] Bleaches which may be used in the cleaners according to the invention for machine dishwashing may also be substances which liberate chlorine or bromine. Among the suitable materials which liberate chlorine or bromine, suitable examples include heterocyclic N-bromoamides and N-chloroamides, for example trichloroisocyanuric acid, tribromoisocyanuric acid, dibromoisocyanuric acid and/or dichloroisocyanuric acid (DICA) and/or salts thereof with cations such as potassium and sodium. Hydantoin compounds, such as 1,3-dichloro-5,5-dimethylhydantoin, are likewise suitable.

[0096] Preferred machine dishwashing detergents according to the invention additionally comprise bleaches in amounts of from 1 to 40% by weight, preferably from 2.5 to 30% by weight and in particular from 5 to 20% by weight, in each case based on the total composition.

[0097] Bleach activators, which assist the action of the bleaches, have already been mentioned above as a possible ingredient of the rinse aid particles. Known bleach activators are compounds which contain one or more N- or O-acyl groups, such as substances from the class of anhydrides, of esters, of imides and of acylated imidazoles or oximes. Examples are tetraacetylethylenediamine TAED, tetraacetylmethylenediamine TAMD and tetraacetylhexylenediamine TAHD, but also pentaacetylglucose PAG, 1,5-diacetyl-2,2-dioxohexahydro-1,3,5-triazine DADHT and isatoic anhydride ISA.

[0098] Bleach activators which can be used are compounds which, under perhydrolysis conditions, produce aliphatic peroxocarboxylic acids having preferably 1 to 10 carbon atoms, in particular 2 to 4 carbon atoms, and/or optionally substituted perbenzoic acid. Substances which carry O-acyl and/or N-acyl groups of said number of carbon atoms and/or optionally substituted benzoyl groups are suitable. Preference is given to polyacylated alkylenediamines, in particular tetraacetylethylenediamine (TAED), acylated triazine derivatives, in particular 1,5-diacetyl-2,4-dioxohexahydro-1,3,5-triazine (DADHT), acylated glycolurils, in particular tetraacetylglycoluril (TAGU), N-acylimides, in particular N-nonanoylsuccinimide (NOSI), acylated phenolsulfonates, in particular n-nonanoyl- or isononanoyloxybenzenesulfonate (n- or iso-NOBS), carboxylic acid anhydrides, in particular phthalic anhydride, acylated polyhydric alcohols, in particular triacetin, ethylene glycol diacetate, 2,5-diacetoxy-2,5-dihydrofuran, n-methylmorpholinium acetonitrile methylsulfate (MMA), and enol esters and acetylated sorbitol and mannitol or mixtures thereof (SORMAN), acylated sugar derivatives, in particular pentaacetylglucose (PAG), pentaacetylfructose, tetra-acetylxylose and octaacetyllactose, and acetylated, optionally N-alkylated, glucamine and gluconolactone, and/or N-acylated lactams, for example N-benzoyl-caprolactam. Hydrophilically substituted acylacetals and acyllactams are likewise preferably used. Combinations of conventional bleach activators can also be used.

[0099] In addition to the conventional bleach activators, or instead of them, so-called bleach catalysts may also be incorporated into the rinse aid particles. These substances are bleach-boosting transition metal salts or transition metal complexes, such as, for example, Mn-, Fe-, Co-, Ru- or Mo-salen complexes or -carbonyl complexes. Mn, Fe, Co, Ru, Mo, Ti, V and Cu complexes with

N-containing tripod ligands, and Co-, Fe-, Cu- and Ru-ammine complexes can also be used as bleach catalysts.

[0100] Preference is given to using bleach activators from the group of polyacylated alkylenediamines, in particular tetraacetylethylenediamine (TAED), N-acylimides, in particular N-nonanoylsuccinimide (NOSI), acylated phenolsulfonates, in particular n-nonanoyl- or isononanoyloxybenzenesulfonate (n- or iso-NOBS), n-methylmorpholinium acetonitrile methylsulfate (MMA), preferably in amounts up to 10% by weight, in particular 0.1% by weight to 8% by weight, particularly 2 to 8% by weight and particularly preferably 2 to 6% by weight, based on the total agent.

[0101] Bleach-boosting transition metal complexes, in particular with the central atoms Mn, Fe, Co, Cu, Mo, V, Ti and/or Ru, preferably chosen from the group of manganese and/or cobalt salts and/or complexes, particularly preferably the cobalt (ammine) complexes, cobalt (acetato) complexes, cobalt (carbonyl) complexes, the chlorides of cobalt or manganese, manganese sulfate are used in customary amounts, preferably in an amount up to 5% by weight, in particular from 0.0025% by weight to 1% by weight and particularly preferably from 0.01% by weight to 0.25% by weight, in each case based on the total agent. However, in special cases, more bleach activator can also be used.

[0102] Suitable enzymes in the cleaners according to the invention are, in particular, those from the classes of hydrolases, such as the proteases, esterases, lipases or lipolytic enzymes, amylases, glycosyl hydrolases and mixtures of said enzymes. All of these hydrolases contribute to the removal of soilings such as protein-, grease- or starch-containing stains. For bleaching, it is also possible to use oxidoreductases. Especially suitable enzymatic active ingredients are those obtained from

bacterial strains or fungi, such as Bacillus subtilis, Bacillus licheniformis, Streptomyceus griseus, Coprinus cinereus and Humicola insolens, and from genetically modified variants thereof. Preference is given to using proteases of the subtilisin type and in particular to proteases obtained from Bacillus lentus. Of particular interest here are enzyme mixtures, for example of protease and amylase or protease and lipase or lipolytic enzymes, or of protease, amylase and lipase or lipolytic enzymes, or protease, lipase or lipolytic enzymes, but in particular protease and/or lipase-containing mixtures or mixtures with lipolytic enzymes. Examples of such lipolytic enzymes are the known cutinases. Peroxidases or oxidases have also proven suitable in some cases. Suitable amylases include, in particular, alpha-amylases, isoamylases, pullulanases and pectinases.

[0103] The enzymes can be adsorbed on carrier substances or embedded in coating substances in order to protect them from premature decomposition. The proportion of enzymes, enzyme mixtures or enzyme granules can, for example, be about 0.1 to 5% by weight, preferably 0.5 to about 4.5% by weight.

[0104] For the purposes of the present invention, particular preference is given to the use of liquid enzyme formulations. Preference is given here to machine dishwashing detergents according to the invention which additionally comprise enzymes in amounts of from 0.01 to 15% by weight, preferably from 0.1 to 10 and in particular from 0.5 to 6% by weight, in each case based on the total product.

[0105] Dyes and fragrances can be added to the machine dishwashing detergents according to the invention in order to improve the esthetic impression of the resulting products and to provide the consumer with performance coupled with a visually and sensorily "typical

and unmistakable" product. Perfume oils or fragrances which may be used are individual odorant compounds, e.g. the synthetic products of the ester, ether, aldehyde, ketone, alcohol and hydrocarbon type. Odorant compounds of the ester type are, for example, benzyl acetate, phenoxyethyl isobutyrate, p-tert-butylcyclohexyl acetate, linalyl acetate, dimethylbenzylcarbinyl acetate, phenylethyl acetate, linalyl benzoate, benzyl formate, ethyl methylphenylglycinate, allyl cyclohexylpropionate, styrallyl propionate and benzyl salicylate. The ethers include, for example, benzyl ethyl ether, and the aldehydes include, for example, the linear alkanals having 8-18 carbon atoms, citral, citronellal, citronellyloxyacetaldehyde, cyclamenaldehyde, hydroxy-citronellal, lilial and bourgeonal, and the ketones include, for example, the ionones, α-isomethylionone and methyl cedryl ketone, and the alcohols include anethol, citronellol, eugenol, geraniol, linalool, phenylethyl alcohol and terpineol, and the hydrocarbons include primarily the terpenes, such as limonene and pinene. Preference is, however, given to using mixtures of different odorants which together produce a pleasing scent note. Such perfume oils can also contain natural odorant mixtures, as are obtainable from plant sources, e.g. pine oil, citrus oil, jasmine oil, patchouli oil, rose oil and ylang ylang oil. Likewise suitable are muscatel, sage oil, camomile oil, oil of cloves, melissa oil, mint oil, cinnamon leaf oil, lime blossom oil, juniperberry oil, vetiver oil, olibanum oil, galbanum oil and labdanum oil, and orange blossom oil, neroliol, orange peel oil and sandalwood oil.

[0106] The fragrances can be incorporated directly into the cleaning compositions according to the invention, although it may also be advantageous to apply the fragrances to carriers which enhance the adhesion of the perfume to the laundry and, by virtue of slower fragrance release, ensure long-lasting fragrance of the textiles.

Materials which have become established as such carrier materials are, for example, cyclodextrins, in which the cyclodextrin perfume complexes can additionally be coated with further auxiliaries.

[0107] In order to improve the esthetic impression of the compositions prepared according to the invention, it (or parts thereof) may be colored with suitable dyes. Preferred dyes, the choice of which does not present any problems at all to the person skilled in the art, have high storage stability and high insensitivity toward the other ingredients of the composition and toward light, and do not have marked substantivity toward the substrates to be treated with the compositions, such as glass, ceramic or plastic dishware, in order not to dye these.

[0108] The cleaning compositions according to the invention can comprise corrosion inhibitors to protect the ware or the machine, particular importance in the field of machine dishwashing being attached to silver protectants. It is possible to use the known substances of the prior art. In general, it is possible to use, in particular, silver protectants chosen from the group of triazoles, benzotriazoles, bisbenzotriazoles, aminotriazoles, alkylaminotriazoles and transition metal salts or transition metal complexes. Particular preference is given to the use of benzotriazole and/or alkylaminotriazole. Frequently encountered in cleaning formulations, moreover, are agents containing active chlorine, which can significantly reduce corrosion of the silver surface. In chlorine-free cleaners, use is made in particular of oxygen- and nitrogen-containing organic redox-active compounds, such as dihydric and trihydric phenols, e.g. hydroquinone, pyrocatechol, hydroxyhydroquinone, gallic acid, phloroglucinol, pyrogallol, and derivatives of these classes of compounds. Inorganic compounds in the form of salts and complexes, such as salts of the metals Mn, Ti, Zr, Hf, V, Co and Ce, are also often used. Preference is

given here to the transition metal salts chosen from the group of manganese and/or cobalt salts and/or complexes, particularly preferably the cobalt(ammine) complexes, the cobalt(acetato) complexes, the cobalt(carbonyl) complexes, the chlorides of cobalt or manganese and manganese sulfate. It is likewise possible to use zinc compounds to prevent corrosion on the ware.

[0109] The requirements placed on dishes washed by machine are often nowadays higher than those placed on dishes washed manually. For example, even dishes which have been completely cleaned of food residues will not be evaluated as being perfect if, after machine dishwashing, they still have whitish marks based on water hardness or other mineral salts which, due to a lack of wetting agent, originate from dried-on water drops. In order to obtain sparkling and stain-free dishes, a rinse aid is therefore used. The addition of a rinse aid at the end of the wash program ensures that water runs off as completely as possible from the ware so that, at the end of the wash program, the various surfaces are residue-free and mark-free and sparkling. Machine dishwashing in domestic dishwashing machines usually includes a prerinse cycle, a main wash cycle and a clear-rinse cycle, which are interrupted by intermediate rinsing cycles. In most machines, the prerinse cycle can be included for heavily soiled dishes, but is only chosen by the consumer in exceptional cases, meaning that in most machines a main wash cycle, an intermediate rinse cycle with clean water and a clear-rinse cycle are carried out. The temperature of the main cycle varies between 40 and 65°C depending on the type of machine and the program chosen. In the clear-rinse cycle, rinse aids, which usually comprise nonionic surfactants as the main constituent, are added from a dosing compartment within the machine. Such rinse aids are in liquid form and are widely described in the prior art. Their task is primarily to prevent lime marks and films on the dishes.

[0110] The compositions according to the invention can be formulated as "normal" cleaners which are used together with standard commercial supplementary agents (rinse aids, regeneration salts). However, it is particularly advantageous with the products according to the invention to dispense with the additional dosing of rinse aids since the surfactants with high diffusion coefficients present in the compositions lead to excellent run-off properties of the wash liquor and significantly reduced films on the dishes compared to conventional surfactants. These so-called "2in1" products lead to easier handling and take away the burden for the consumer of additionally dosing two different products (detergent and rinse aid).

[0111] Even in the case of "2in1" products, two dosing operations are periodically required to operate a domestic dishwashing machine since the regeneration salt must be topped up in the water softening system of the machine after a certain number of wash operations. These water softening systems consist of ion exchanger polymers which soften the hard water flowing into the machine and, after the wash program, are regenerated by rinsing with salt water.

[0112] It is, however, also possible to provide products according to the invention which, in the form of so-called "3in1" products, combine the conventional detergents, rinse aid and salt replacement function. In this respect, preference is given to machine dishwashing detergents according to the invention which additionally comprise 0.1 to 70% by weight of copolymers of

i) unsaturated carboxylic acids
ii) monomers containing sulfonic acid groups
iii) optionally further ionic or nonionogenic monomers.

[0113] These copolymers result in parts of dishes treated with such compositions becoming significantly cleaner in subsequent cleaning operations than parts of dishes which have been washed with conventional compositions.

[0114] An additional positive effect is the shortening of the drying time of the parts of dishes treated with the cleaning composition, i.e. the consumer can take the dishes from the machine earlier and reuse them after the wash program is finished.

[0115] The invention is characterized by an improved "cleanability" of the treated substrate during later washing operations and by a considerable shortening of the drying time compared with comparable compositions without the use of polymers containing sulfonic acid groups.

[0116] For the purposes of the teaching according to the invention, *drying time* is generally understood as having the literal meaning, i.e. the time which elapses until a surface of the dishes treated in a dishwasher machine has dried, but in particular the time which elapses until 90% of a surface treated with a cleaning composition or rinse aid in concentrated or dilute form has dried.

[0117] For the purposes of the present invention, unsaturated carboxylic acids of the formula VII are preferred as monomer,

$$R^1(R^2)C=C(R^3)COOH \qquad (VII),$$

in which R^1 to R^3, independently of one another, are -H-CH_3, a straight-chain or branched saturated alkyl radical having 2 to 12 carbon atoms, a straight-chain or

branched, mono- or polyunsaturated alkenyl radical having 2 to 12 carbon atoms, alkyl or alkenyl radicals as defined above and substituted by $-NH_2$, -OH or -COOH, or -COOH or $-COOR^4$, where R^4 is a saturated or unsaturated, straight-chain or branched hydrocarbon radical having 1 to 12 carbon atoms.

[0118] Among the unsaturated carboxylic acids which can be described by the formula I, particular preference is given to acrylic acid ($R^1 = R^2 = R^3 = H$), methacrylic acid ($R^1 = R^2 = H$; $R^3 = CH_3$) and/or maleic acid ($R^1 = COOH$; $R^2 = R^3 = H$).

[0119] In the case of the monomers containing sulfonic acid groups, preference is given to those of the formula VIII,

$$R^5(R^6)C=C(R^7)-X-SO_3H \qquad (VIII),$$

in which R^5 to R^7, independently of one another, are $-H-CH_3$, a straight-chain or branched saturated alkyl radical having 2 to 12 carbon atoms, a straight-chain or branched, mono- or polyunsaturated alkenyl radical having 2 to 12 carbon atoms, alkyl or alkenyl radicals as defined above and substituted by $-NH_2$, -OH or -COOH, or -COOH or $-COOR^4$, where R^4 is a saturated or unsaturated, straight-chain or branched hydrocarbon radical having 1 to 12 carbon atoms, and X is an optionally present spacer group which is chosen from $-(CH_2)_n-$, where n = 0 to 4, $-COO-(CH_2)_k-$ where k = 1 to 6, $-C(O)-NH-C(CH_3)_2-$ and $-C(O)-NH-CH(CH_2CH_3)-$.

[0120] Among these monomers, preference is given to those of the formulae VIIIa, VIIIb and/or VIIIc,

$$H_2C=CH-X-SO_3H \qquad (VIIIa),$$
$$H_2C=C(CH_3)-X-SO_3H \qquad (VIIIb),$$
$$HO_3S-X-(R^6)C=C(R^7)-X-SO_3H \qquad (VIIIc),$$

in which R^6 and R^7, independently of one another, are chosen from -H, $-CH_3$, $-CH_2CH_3$, $-CH_2CH_2CH_3$, $-CH(CH_3)_2$ and X is an optionally present spacer group which is chosen from $-(CH_2)_n-$, where n = 0 to 4, $-COO-(CH_2)_k-$ where k = 1 to 6, $-C(O)-NH-C(CH_3)_2-$ and $-C(O)-NH-CH(CH_2CH_3)-$.

[0121] Particularly preferred monomers containing sulfonic acid groups here are 1-acrylamido-1-propanesulfonic acid (X = $-C(O)NH-CH(CH_2CH_3)$ in formula IIa), 2-acrylamido-2-propanesulfonic acid (X = $-C(O)NH-C(CH_3)_2$ in formula VIIIa), 2-acrylamido-2-methyl-1-propanesulfonic acid (X = $-C(O)NH-CH(CH_3)CH_2-$ in formula VIIIa), 2-methacrylamido-2-methyl-1-propanesulfonic acid (X = $-C(O)NH-CH(CH_3)CH_2-$ in formula VIIIb), 3-methacrylamido-2-hydroxypropanesulfonic acid (X = $-C(O)NH-CH_2CH(OH)CH_2-$ in formula VIIIb), allylsulfonic acid (X = CH_2 in formula VIIIa), methallylsulfonic acid (X = CH_2 in formula VIIIb), allyloxybenzenesulfonic acid (X = $-CH_2-O-C_6H_4-$ in formula VIIIa), methallyloxybenzenesulfonic acid (X = $-CH_2-O-C_6H_4-$ in formula VIIIb), 2-hydroxy-3-(2-propenyloxy)propanesulfonic acid, 2-methyl-2-propene-1-sulfonic acid (X = CH_2 in formula VIIIb), styrenesulfonic acid (X = C_6H_4 in formula VIIIa), vinylsulfonic acid (X not present in formula VIIIa), 3-sulfopropyl acrylate (X = $-C(O)NH-CH_2CH_2CH_2-$ in formula VIIIa), 3-sulfopropyl methacrylate (X = $-C(O)NH-CH_2CH_2CH_2-$ in formula VIIIb), sulfomethacrylamide (X = $-C(O)NH-$ in formula VIIIb), sulfomethyl methacrylamide (X = $-C(O)NH-CH_2-$ in formula VIIIb) and water-soluble salts of said acids.

[0122] Suitable further ionic or nonionogenic monomers are, in particular, ethylenically unsaturated compounds. Preferably the content of the monomers of group iii) in the polymers used according to the invention is less than 20% by weight, based on the polymer. Polymers to be used with particular preference consist merely of monomers of groups i) and ii).

[0123] In summary, copolymers of

i) unsaturated carboxylic acids of the formula VII

$$R^1(R^2)C=C(R^3)COOH \qquad (VII),$$

in which R^1 to R^3, independently of one another, are -H, $-CH_3$, a straight-chain or branched saturated alkyl radical having 2 to 12 carbon atoms, a straight-chain or branched, mono- or polyunsaturated alkenyl radical having 2 to 12 carbon atoms, alkyl or alkenyl radicals as defined above and substituted by $-NH_2$, -OH or -COOH, or -COOH or $-COOR^4$, where R^4 is a saturated or unsaturated, straight-chain or branched hydrocarbon radical having 1 to 12 carbon atoms,

ii) monomers of the formula VIII containing sulfonic acid groups

$$R^5(R^6)C=C(R^7)-X-SO_3H \qquad (VIII),$$

in which R^5 to R^7, independently of one another, are -H, $-CH_3$, a straight-chain or branched saturated alkyl radical having 2 to 12 carbon atoms, a straight-chain or branched, mono- or polyunsaturated alkenyl radical having 2 to 12 carbon atoms, alkyl or alkenyl radicals as defined above and substituted by $-NH_2$, -OH or -COOH, or -COOH or $-COOR^4$, where R^4 is a saturated or unsaturated, straight-chain or branched hydrocarbon radical having 1 to 12 carbon atoms, and X is an optionally present spacer group which is chosen from $-(CH_2)_n-$, where n = 0 to 4, $-COO-(CH_2)_k-$ where k = 1 to 6, $-C(O)-NH-C(CH_3)_2-$ and $-C(O)-NH-CH(CH_2CH_3)-$

iii) optionally further ionic or nonionogenic monomers

are particularly preferred.

[0124] Particularly preferred copolymers consist of

i) one or more unsaturated carboxylic acids from the group consisting of acrylic acid, methacrylic acid and/or maleic acid

ii) one or more monomers containing sulfonic acid groups and of the formulae VIIIa, VIIIb and/or VIIIc:

$$H_2C=CH-X-SO_3H \qquad \text{(VIIIa)},$$
$$H_2C=C(CH_3)-X-SO_3H \qquad \text{(VIIIb)},$$
$$HO_3S-X-(R^6)C=C(R^7)-X-SO_3H \qquad \text{(VIIIc)},$$

in which R^6 and R^7, independently of one another, are chosen from -H, $-CH_3$, $-CH_2CH_3$, $-CH_2CH_2CH_3$, $-CH(CH_3)_2$ and X is an optionally present spacer group which is chosen from $-(CH_2)_n-$, where n = 0 to 4, $-COO-(CH_2)_k-$ where k = 1 to 6, $-C(O)-NH-C(CH_3)_2-$ and $-C(O)-NH-CH(CH_2CH_3)-$

iii) optionally further ionic or nonionogenic monomers.

[0125] The copolymers present according to the invention in the products can comprise the monomers from groups i) and ii), and optionally iii) in varying amounts, where all of the representatives from group i) can be combined with all of the representatives from group ii) and all of the representatives from group iii). Particularly preferred polymers have certain structural units which are described below.

[0126] Thus, for example, preference is given to products according to the invention which are characterized in that they comprise one or more copolymers which contain structural units of the formula IX

$$-[CH_2-CHCOOH]_m-[CH_2-CHC(O)-Y-SO_3H]_p- \qquad \text{(IX)},$$

in which m and p are in each case a whole natural number between 1 and 2000, and Y is a spacer group chosen from

substituted or unsubstituted aliphatic, aromatic or araliphatic hydrocarbon radicals having 1 to 24 carbon atoms, where spacer groups in which Y is $-O-(CH_2)_n-$ where n = 0 to 4, is $-O-(C_6H_4)-$, is $-NH-C(CH_3)_2-$ or $-NH-CH(CH_2CH_3)-$ are preferred.

[0127] These polymers are prepared by copolymerization of acrylic acid with an acrylic acid derivative containing sulfonic acid groups. Copolymerizing the acrylic acid derivative containing sulfonic acid groups with methacrylic acid leads to another polymer which is likewise used with preference in the products according to the invention and is characterized in that the products comprise one or more copolymers which contain structural units of the formula X

$$-[CH_2-C(CH_3)COOH]_m-[CH_2-CHC(O)-Y-SO_3H]_p- \quad (X),$$

in which m and p are in each case a whole natural number between 1 and 2000, and Y is a spacer group which is chosen from substituted or unsubstituted aliphatic, aromatic or araliphatic hydrocarbon radicals having 1 to 24 carbon atoms, where spacer groups in which Y is $-O-(CH_2)_n-$, where n = 0 to 4, is $-O-(C_6H_4)-$, is $-NH-C(CH_3)_2-$ or $-NH-CH(CH_2CH_3)-$ are preferred.

[0128] Entirely analogously, acrylic acid and/or methacrylic acid can also be copolymerized with methacrylic acid derivatives containing sulfonic acid groups, as a result of which the structural units in the molecule are changed. For example, products according to the invention which comprise one or more copolymers which contain structural units of the formula XI

$$-[CH_2-CHCOOH]_m-[CH_2-C(CH_3)C(O)-Y-SO_3H]_p- \quad (XI),$$

in which m and p are in each case a whole natural number between 1 and 2000, and Y is a spacer group which is

chosen from substituted or unsubstituted aliphatic, aromatic or araliphatic hydrocarbon radicals having 1 to 24 carbon atoms, where spacer groups in which Y is -O-$(CH_2)_n$-, where n = 0 to 4, is -O-(C_6H_4)-, is -NH-$C(CH_3)_2$- or -NH-$CH(CH_2CH_3)$- are preferred, are likewise a preferred embodiment of the present invention, just as preference is also given to products which are characterized in that they comprise one or more copolymers which contain structural units of the formula XII

$$-[CH_2-C(CH_3)COOH]_m-[CH_2-C(CH_3)C(O)-Y-SO_3H]_p- \quad (XII),$$

in which m and p are in each case a whole natural number between 1 and 2000, and Y is a spacer group which is chosen from substituted or unsubstituted aliphatic, aromatic or araliphatic hydrocarbon radicals having 1 to 24 carbon atoms, where spacer groups in which Y is -O-$(CH_2)_n$-, where n = 0 to 4, is -O-(C_6H_4)-, is -NH-$C(CH_3)_2$- or -NH-$CH(CH_2CH_3)$- are preferred.

[0129] In place of acrylic acid and/or methacrylic acid, or in addition thereto, it is also possible to use maleic acid as particularly preferred monomer from group i). This gives products preferred according to the invention which are characterized in that they comprise one or more copolymers which contain structural units of the formula XIII

$$-[HOOCCH-CHCOOH]_m-[CH_2-CHC(O)-Y-SO_3H]_p- \quad (XIII),$$

in which m and p are in each case a whole natural number between 1 and 2000, and Y is a spacer group which is chosen from substituted or unsubstituted aliphatic, aromatic or araliphatic hydrocarbon radicals having 1 to 24 carbon atoms, where spacer groups in which Y is -O-$(CH_2)_n$-, where n = 0 to 4, is -O-(C_6H_4)-, is -NH-$C(CH_3)_2$- or -NH-$CH(CH_2CH_3)$- are preferred, and gives products which are

characterized in that they comprise one or more copolymers which contain structural units of the formula XIV

$$-[HOOCCH-CHCOOH]_m-[CH_2-C(CH_3)C(O)O-Y-SO_3H]_p- \quad (XIV),$$

in which m and p are in each case a whole natural number between 1 and 2000, and Y is a spacer group which is chosen from substituted or unsubstituted aliphatic, aromatic or araliphatic hydrocarbon radicals having 1 to 24 carbon atoms, where spacer groups in which Y is $-O-(CH_2)_n-$, where n = 0 to 4, is $-O-(C_6H_4)-$, is $-NH-C(CH_3)_2-$ or $-NH-CH(CH_2CH_3)-$ are preferred.

[0130] In summary, machine dishwashing detergents according to the invention are preferred which comprise, as ingredient b), one or more copolymers which contain structural units of the formulae IX and/or X and/or XI and/or XII and/or XIII and/or XIV

$$-[CH_2-CHCOOH]_m-[CH_2-CHC(O)-Y-SO_3H]_p- \quad (IX),$$
$$-[CH_2-C(CH_3)COOH]_m-[CH_2-CHC(O)-Y-SO_3H]_p- \quad (X),$$
$$-[CH_2-CHCOOH]_m-[CH_2-C(CH_3)C(O)-Y-SO_3H]_p- \quad (XI),$$
$$-[CH_2-C(CH_3)COOH]_m-[CH_2-C(CH_3)C(O)-Y-SO_3H]_p- \quad (XII),$$
$$-[HOOCCH-CHCOOH]_m-[CH_2-CHC(O)-Y-SO_3H]_p- \quad (XIII),$$
$$-[HOOCCH-CHCOOH]_m-[CH_2-C(CH_3)C(O)O-Y-SO_3H]_p- \quad (XIV),$$

in which m and p are in each case a whole natural number between 1 and 2000, and Y is a spacer group which is chosen from substituted or unsubstituted aliphatic, aromatic or araliphatic hydrocarbon radicals having 1 to 24 carbon atoms, where spacer groups in which Y is $-O-(CH_2)_n-$ where n = 0 to 4, is $-O-(C_6H_4)-$, is $-NH-C(CH_3)_2-$ or $-NH-CH(CH_2CH_3)-$ are preferred.

[0131] In the polymers, all or some of the sulfonic acid groups can be present in neutralized form, i.e. the acidic hydrogen atom of the sulfonic acid group in some or all sulfonic acid groups can be replaced with metal ions,

preferably alkali metal ions and in particular with sodium ions. Corresponding products which are characterized in that the sulfonic acid groups in the copolymer are in partially or completely neutralized form are preferred in accordance with the invention.

[0132] The monomer distribution of the copolymers used in the products according to the invention is, in the case of copolymers which comprise only monomers from groups i) and ii), preferably in each case 5 to 95% by weight of i) or ii), particularly preferably 50 to 90% by weight of monomer from group i) and 10 to 50% by weight of monomer from group ii), in each case based on the polymer.

[0133] In the case of terpolymers, particular preference is given to those which comprise 20 to 85% by weight of monomer from group i), 10 to 60% by weight of monomer from group ii), and 5 to 30% by weight of monomer from group iii).

[0134] The molar mass of the polymers used in the products according to the invention can be varied in order to match the properties of the polymers to the desired intended use. Preferred machine dishwashing detergents are characterized in that the copolymers have molar masses of from 2000 to 200 000 $gmol^{-1}$, preferably from 4000 to 25 000 $gmol^{-1}$ and in particular from 5000 to 15 000 $gmol^{-1}$.

[0135] The content of one or more copolymers in the products according to the invention can vary depending on the intended use and desired product performance, preferred machine dishwashing detergents according to the invention being characterized in that the copolymer or copolymers is/are present in amounts of from 0.25 to 50% by weight, preferably from 0.5 to 35% by weight, particularly preferably from 0.75 to 20% by weight and in particular from 1 to 15% by weight.

[0136] As already mentioned above, particular preference is given to using both polyacrylates and also the above-described copolymers of unsaturated carboxylic acids, monomers containing sulfonic acid groups, and optionally further ionic or nonionogenic monomers in the compositions according to the invention. The polyacrylates have been described above in detail. Particular preference is given to combinations of the above-described copolymers containing sulfonic acid groups with polyacrylates of low molar mass, for example in the range between 1000 and 4000 daltons. Such polyacrylates are available commercially under the trade name Sokalan® PA15 and Sokalan® PA25 (BASF).

EXAMPLES

[0137] A mixture of the surfactants 575 and 673 from the table in the description text was prepared by ethoxylating an unbranched and saturated C_{11}-alcohol with ethylene oxide in the presence of KOH as catalyst in an autoclave at 150°C. After the ethylene oxide had fully reacted, propylene oxide was fed into the autoclave and, after its reaction, the procedure was repeated with ethylene oxide and then with propylene oxide. The resulting surfactant mixture can be described by the formula

$$CH_3(CH_2)_{10}-O-(CH_2-CH_2-O)_3-(CH_2-CH(CH_3)-O)_3-(CH_2-CH_2-O)_2-(CH_2-CH(CH_3)-O)_{1.5}-H$$

[0138] The surfactant mixture has, at a concentration of 0.01 g/l in distilled water, a diffusion coefficient of $9.1 \cdot 10^{-11} m^2 s^{-1}$.

[0139] By means of granulation in a 130 liter plowshare mixer from Lödige, granular machine dishwashing detergents of the composition given in Table 1 were prepared.

[0140] **Table 1:** Granular machine dishwashing detergents [% by weight]

	in accordance with the invention I1	**comparative example C1**
Trisodium phosphate	30.44%	30.44%
Sodium perborate	3.00%	3.00%
TAED	1.07%	1.07%
Nonionic surfactant*	5.27%	5.27%
Sodium carbonate	54.11%	54.11%
Polymeric cobuilder	3.78%	3.78%
Enzymes	2.22%	2.22%
Perfume	0.11%	0.11%

* In Example I1 according to the invention, the nonionic surfactant described above was used; in the comparative example C1 Poly Tergent® SLF 18 B-45 from Olin was used, which, at a concentration of 0.01 g/l in distilled water, has a diffusion coefficient of $5 \cdot 10^{-11} m^2 s^{-1}$.

Performance assessment:

a) Film test

To assess the performance of formulations I1 (use of the composition according to the invention) and C1, a film test is carried out in a 65°C universal wash program in a Miele dishwasher converted to operate continuously. For this, the program was carried out without standard commercial rinse aid (storage compartment of the dishwasher empty) and with water hardened to 21° German hardness (bypassing the ion exchanger).

Test conditions

Dishwasher: Miele Konti

Detergent: 45 g metered into the main wash cycle

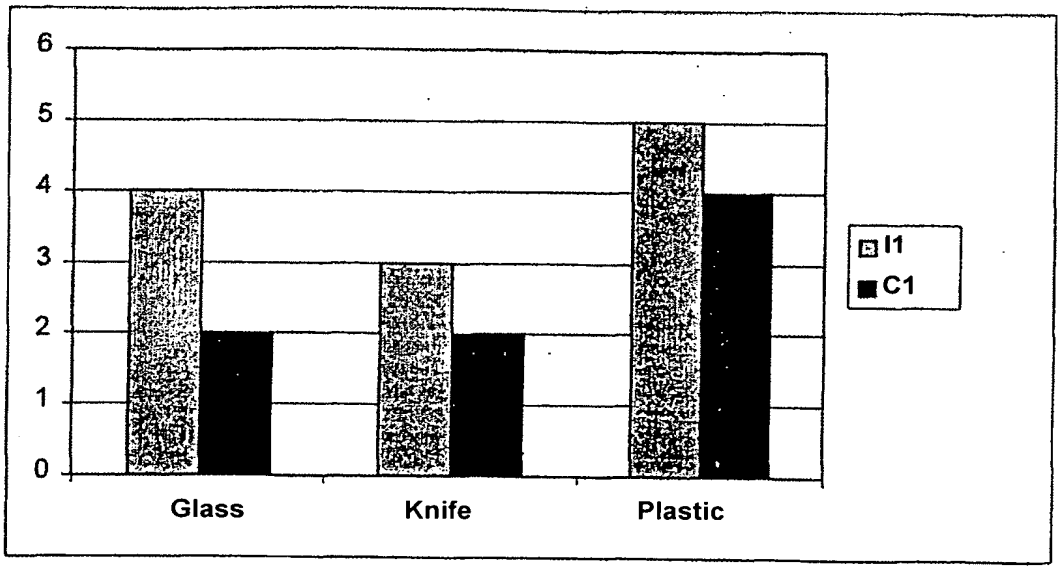
Water hardness: 21° German hardness

Program: Universal 65°C
Cycles: 30
Soiling: 50 g of liquid soiling metered into the main wash cycle

Composition:	30% protein
	30% starch
	30% fat
	10% water/emulsifier

[0141] The film test was assessed by visual inspection of the objects in a box whose walls are lined with black velvet, and awarding the grades 0-6. Higher values indicate more film-free surfaces.

The results are given in the graph below:



By preparing two particulate premixes and subsequently compressing them, two-layer detergent tablets for machine dishwashing of the composition given in Table 2 were produced.

[0142] **Table 2**: Two-phase detergent tablets for machine dishwashing [% by weight]

	in accordance with the invention I2	Comparative example C2
Upper phase		
Sodium perborate	10.44%	10.44%
TAED	2.01%	2.01%
Nonionic surfactant*	7.23%	7.23%
Hydroxyethane-1,1-diphosphonic acid, Na salt	0.68%	0.68%
Sodium carbonate	10.04%	10.04%
Benzotriazole	0.12%	0.12%
Polymeric cobuilder	16.06%	16.06%
Phyllosilicate (SKS6®)	1.61%	1.61%
Trisodium citrate	16.06%	16.06%
Sodium hydrogencarbonate	6.02%	6.02%
Lower phase		
Trisodium phosphate	25.42%	25.42%
Enzymes	2.85%	2.85%
Perfume	0.08%	0.08%
Nonionic surfactant	1.37%	1.37%

* In the Example I2 in accordance with the invention the nonionic surfactant described above was used; in the comparative example C2 Poly Tergent® SLF 18 B-45 from Olin was used which, at a concentration of 0.01 g/l in distilled water, has a diffusion coefficient of $5 \cdot 10^{-11} m^2 s^{-1}$.

b) Clear-rinse test

To assess the clear-rinse effect, the compositions I2 and C2 were used in a universal wash program. For this, the program was carried out without standard commercial rinse

aid (storage compartment of the dishwasher empty) and with water hardened to 21° German hardness (bypassing the ion exchanger).

Test conditions

Dishwasher: Miele G575
Detergent: 24.9 g metered into the main wash cycle
Water hardness: 21° German hardness
Program: Universal 55°C
Cycles: 3
Soiling: 50 g of minced meat soiling

The clear-rinse effect is assessed by visual inspection in a box whose walls are lined with black velvet, and the grades 0-4 are awarded separately for spotting and filming. The assessment is made in accordance with the following scheme:

Spotting:
4 = no spots
3 = 1-4 spots
2 = more than 4 spots, up to 25% of the surface coated with spots
1 = 25-50% of the surface covered with spots
0 = more than 50% of the surface covered with spots

Filming: 4 = no film to 0 = very considerable film

	Glass		**Stainless steel**		**Porcelain**	
	Spotting	Filming	Spotting	Filming	Spotting	Filming
I2	3.7	2.3	3.8	2.8	3.8	4
C2	3.2	1.0	3.2	1.3	3.8	3.7
	Melamine		**PE**		**SAN**	
	Spotting	Filming	Spotting	Filming	Spotting	Filming
I2	3	3	2.2	3.0	2.0	2.3
C2	3	2.3	2.2	1.7	2.0	1.0

The table shows that the formulation I2 is at times significantly superior to formulation C2 with regard to filming, and is at least equivalent with regard to spotting.